

# polystat®

 Cole-Parmer®

**Heating Immersion Circulators  
Cooling/Heating Circulating Baths  
Heating Circulating Baths**

Manual P/N U01165 Rev. 10/18/2012



**User's Manual**



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### Safety Precautions:

The unit is designed for indoor use only.

Never place unit in a location where excessive heat, moisture, inadequate ventilation, or corrosive materials are present.

Never use flammable or corrosive fluids with this unit.

Ensure the tubing you select will meet your maximum temperature and pressure requirements.

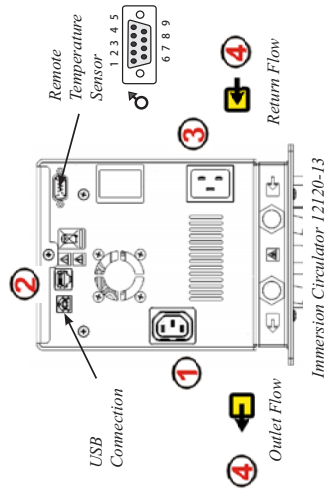
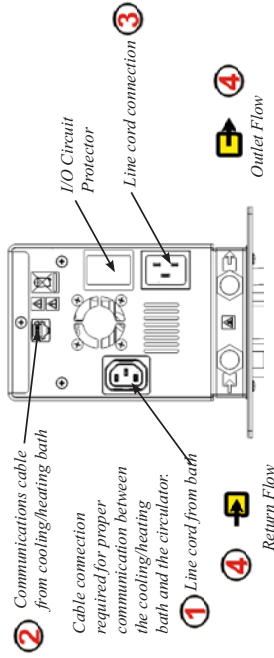
Before using any fluid or performing maintenance where contact with the fluid is likely refer to the manufacturer's MSDS for handling precautions.

### What you need to get started:

- An adjustable wrench
- Appropriate hose or plumbing
- Appropriate size clamps or connection type

### Ensure all communication and electrical connections are made prior to starting the unit.

- 1 For cooling/heating baths, ensure the line cord from the bath is securely connected to the rear of the controller.
- 2 For all baths, ensure the communications cable from the bath is connected to the RJ45 connectors (similar to Ethernet) on the rear of the controller.



- 4 The plumbing connections for external circulation are located on the rear of the controller. is the return flow from the external application. is the outlet flow to the external application (supply side). The connections are 16 mm O.D. Remove the union nuts and plates to install the 8 mm or 12 mm hose barbs and clamps supplied with the unit.

Ensure the electrical cords do not come in contact with any of the plumbing connections or tubing.

### Ensure none of the tubing comes in contact with the power cord.

Tubing is normally used to connect the pump to an external application.

The maximum allowable length of tube depends largely on the size, form and material of the external vessel. The length of tube and its diameter, combined with the circulating capacity, have a large effect on the temperature stability. Whenever possible, use a wider tube diameter and place the application as close as possible to the circulator.

### Extreme operating temperatures will lead to extreme temperatures on the tube surface, this is even more critical with metal nozzles.

- the required tube material depends on the heat transfer liquid used
- tubes must not be folded or bent
- secure all tube connections using clamps

When using the internal bath only, the plumbing connections can be closed with the supplied plate and union nuts.

Ensure the reservoir drain port on the front of the unit is *closed* and that all plumbing connections are secure. Also ensure any residue is thoroughly removed before filling the unit.

To avoid spilling, place your containers into the bath before filling.

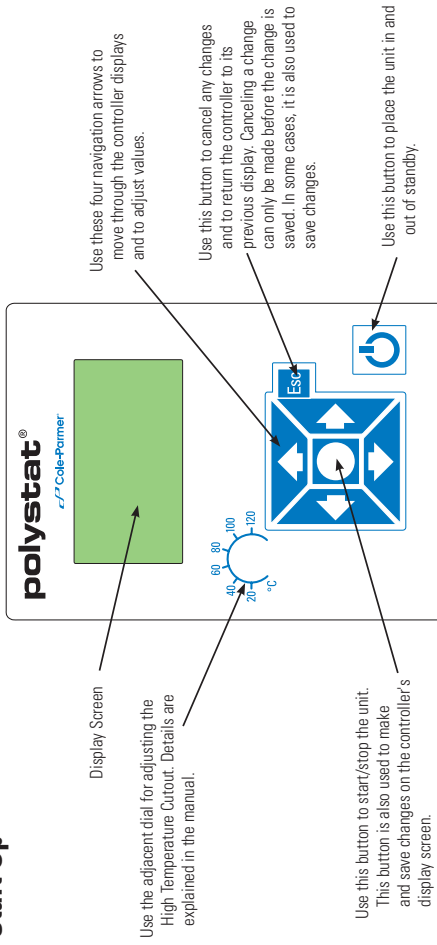
With a low level WARNING the unit continues to run, with a FAULT the unit will shut the refrigeration, pump and heater will shut down, see manual. The low level warning is at approximately 4 cm (1 5/8") below the top, the low level fault is at approximately 5.5 cm (2 1/8").

### Avoid overfilling, oil-based fluids expand when heated.

When pumping to an external system, keep extra fluid on hand to maintain the proper level in the circulating lines and the external system.

Monitor the fluid level whenever heating the fluid.

## Start Up



**Cooling/heating units should be left in an upright position at room temperature (~25°C) for 24 hours before starting. This will ensure the lubrication oil has drained back into the compressor.**




**Before starting the unit, double check all USB (optional), electrical and plumbing connections.**

Do not run the unit until fluid is added to the unit. Have extra fluid on hand. If the unit will not start refer to the manual.

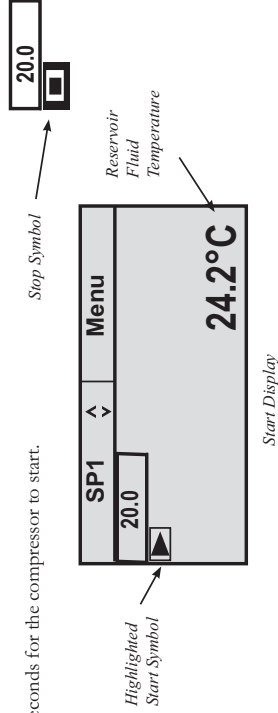
- Place the circuit protector located on the rear of the unit to the **I** position.



The controller will display **System Standby**.

- Press , the Start Display will appear.
- Ensure the start symbol has a highlight box around it, if not use the arrow keys to navigate to the symbol.
- Press : The unit will start and the start symbol will turn into a stop symbol (  ).

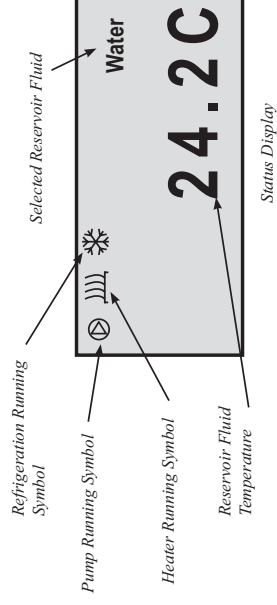
**NOTE** It will take 30 seconds for the compressor to start.



After start, check all external plumbing connections for leaks.

The **SP1** and **Menu** portions on the top of the display are used to view and/or change the controller's settings. They are explained in detail in the manual.

If desired, press **ESC** to bring up the Status Displays.




If desired, press **ESC** to toggle between the Start/Status Displays.

## Shut Down

Ensure the stop symbol has a box around it, if not use the arrow keys to navigate to the symbol.

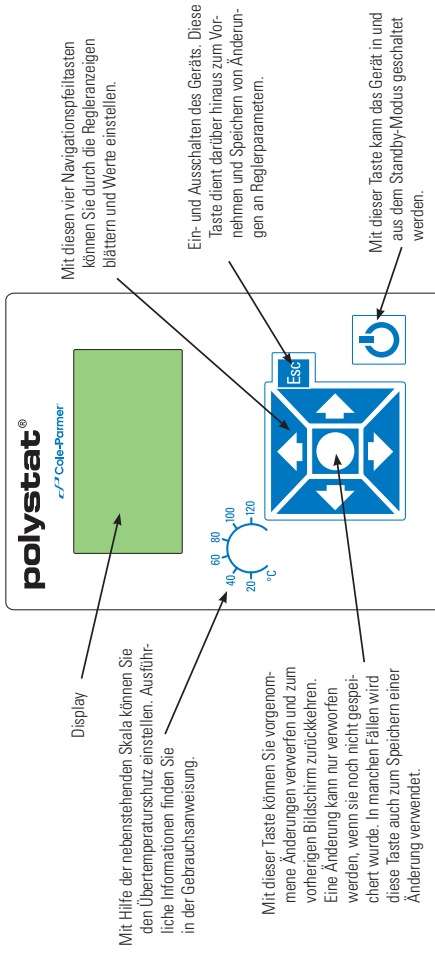
Press . The unit will stop and the stop symbol will turn into a start symbol (  ).

Press . The circulator's screen will go blank and the blue LED will illuminate.

Place the circuit protector on the rear of the thermostat to the **O** position. The blue LED will extinguish.



## Einschalten






**Gekühlte Geräte müssen vor dem Einschalten mindestens 24 Stunden lang bei ~25°C in aufrechter Position gestanden haben. Dadurch wird gewährleistet, dass das Schmieröl zurück in den Kompressor fließt.**

**Inspizieren Sie vor dem Einschalten alle elektrischen Anschlüsse, Schlauchverbindungen und (optional) USB-Kabelanschlüsse.**

Das Gerät niemals mit leerem Behälter betreiben. Halten Sie zusätzliche Flüssigkeit griffbereit. Konsultieren Sie die Gebrauchsanweisung, wenn sich das Gerät nicht einschaltet.

- Schalten Sie den Netzschalter auf der Geräterückseite in die Stellung **I**.

Der Regler zeigt **System Standby** an.

- Drücken Sie auf . Die Startanzeige erscheint.
- Das Startsymbol muss hervorgehoben sein. Gehen Sie mit den Pfeiltasten zu diesem Symbol, wenn dies nicht der Fall ist.
- Drücken Sie . Das Gerät wird gestartet, und statt dem Startsymbol wird jetzt das Stoppsymbol () angezeigt.

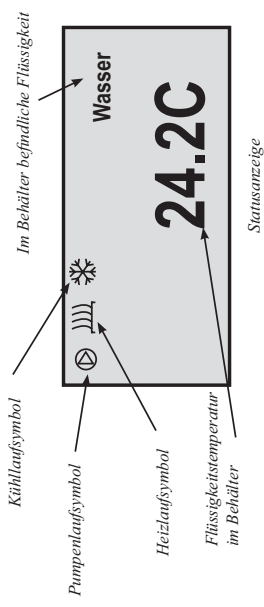
**HINWEIS** Es dauert 30 Sekunden, bis der Kompressor anläuft.



Überprüfen Sie nach dem Start alle externen Schlauchanschlüsse auf Dichtheit.

Über die Optionen **SP1** und **Menü** am oberen Bildschirmrand können die Reglereinstellungen angezeigt und/oder geändert werden. Sie werden ausführlich in der Gebrauchsanweisung erläutert.

Drücken Sie bei Bedarf auf **ESC**, um die Statusanzeigen einzublenden.



Drücken Sie bei Bedarf auf **ESC**, um zwischen der Startanzeige und den Statusanzeigen umzuschalten.

## Ausschalten

Achten Sie darauf, dass das Stopp-Symbol in einem Kästchen erscheint. Navigieren Sie mit den Pfeiltasten auf das Symbol, wenn dies nicht der Fall ist.

Drücken Sie . Das Gerät wird gestoppt, und statt dem Stoppsymbol wird jetzt das Startsymbol () angezeigt.

Drücken Sie . Das Display des Thermostats schaltet sich aus und die blaue LED leuchtet.

Schalten Sie den Netzschalter auf der Thermostatrückseite in die Stellung **O**. Die blaue LED erlischt.



### Consignes de sécurité :

Cet appareil est exclusivement destiné à une utilisation intérieure.

Ne jamais l'exposer à une chaleur ou une humidité excessive, à une ventilation inadéquate ou à des matières corrosives.

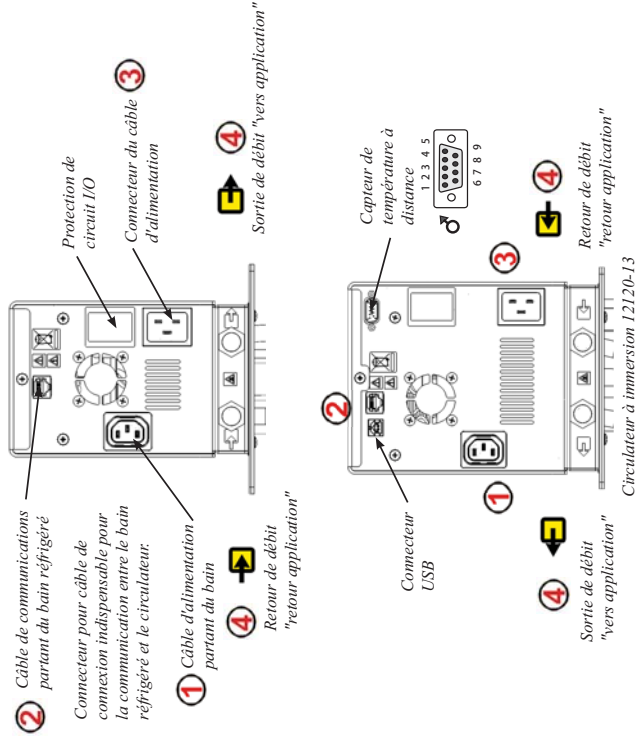
Ne jamais utiliser de liquides inflammables ou corrosifs avec cet appareil.

S'assurer que la tubulure que vous choisissez est conforme aux exigences de température et de pression (valeurs maximales).

Avant d'utiliser un quelconque liquide ou d'effectuer des travaux d'entretien susceptibles d'entraîner un contact avec le liquide, consulter la fiche technique santé-sécurité du fabricant.

**Veiller à établir tous les branchements électriques et branchements de communication avant la mise sous tension de l'appareil.**

- 1) S'assurer que le cordon d'alimentation est solidement branché entre le bain et l'arrière du contrôleur.
- 2) S'assurer que le câble de communication partant du bain est branché sur les connecteurs RJ45 (similaires à des connecteurs Ethernet) à l'arrière du contrôleur.
- 3) Brancher le cordon d'alimentation fourni entre le contrôleur et une prise de courant avec une prise de terre.



- 4) Les raccords de plomberie pour la circulation externe se situent à l'arrière du contrôleur. est la connexion de retour de l'application externe. est la connexion de sortie vers l'application externe (côté alimentation). Les connecteurs mesurent 16 mm de diamètre extérieur. Enlever les écrous-unions et les plaques pour installer les raccords cannelés de 8 ou 12 mm et les colliers fournis avec l'appareil.

**Veiller à ce que les cordons électriques ne touchent pas les raccords de plomberie ou la tubulure.**

**S'assurer qu'aucune partie de la tubulure n'entre en contact avec le cordon d'alimentation.**

La tubulure sert normalement à connecter la pompe à une application externe.

La longueur de tubulure maximum autorisée dépend en grande partie de la taille, de la forme et du matériau du récipient extérieur. La longueur de tubulure et son diamètre, combinés à la capacité de circulation de l'appareil, jouent un rôle important sur la stabilité de la température. Si possible, utiliser une tubulure de diamètre supérieur et placer l'application le plus près possible du circulateur.

**Des températures opératoires extrêmes se soldent par des températures extrêmes à la surface de la tubulure, ce qui est encore plus critique avec les buses métalliques.**

- le matériau de tubulure requis dépend du liquide de transfert de chaleur utilisé (fluide caloporteur)
- les tubulures ne doivent pas être pliées ou courbées
- fixer tous les raccords de tubulure à l'aide de colliers

Lorsque seul le bain interne est utilisé, les raccords de plomberie peuvent être fermés avec la plaque et les écrous-unions fournis.

S'assurer que l'orifice de vidange du réservoir sur l'avant de l'appareil est *fermé* et que tous les raccords de plomberie sont solidement fixés. Veiller par ailleurs à enlever tous les résidus avant de remplir l'appareil.

Pour éviter les déversements de liquide, placer les récipients dans le bain avant de commencer à remplir.

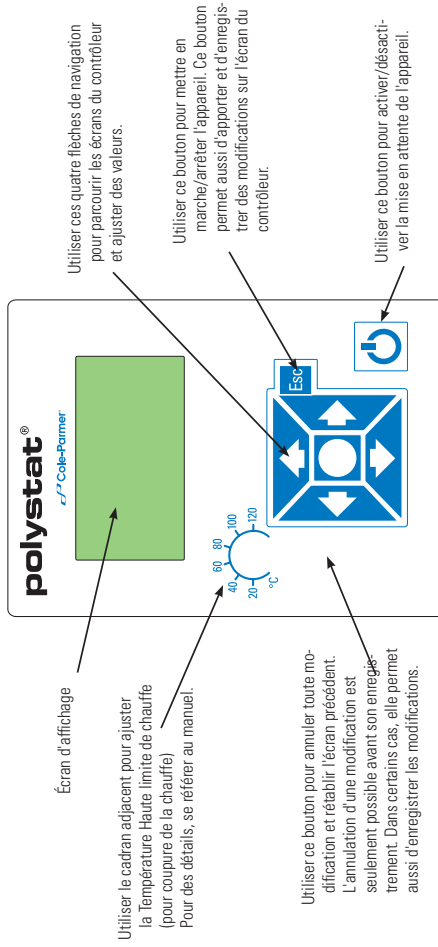
En présence d'un **AVERTISSEMENT** pour niveau bas, l'appareil continue à fonctionner ; en présence d'une **ERREUR**, il arrête la réfrigération, la pompe et l'élément chauffant ; voir le manuel. L'avertissement pour niveau bas se déclenche à 4 cm environ du haut ; une erreur pour niveau bas à 5,5 cm environ.

**Éviter de trop remplir les récipients - les liquides à base d'huile se dilatent quand ils chauffent.**

Lors d'un pompage de liquide vers un système extérieur, avoir du liquide d'appoint à portée de la main pour maintenir un niveau correct dans les lignes de circulation et le système extérieur.

Surveiller le niveau de liquide pendant qu'il chauffe.

## Mise en route



**Les appareils réfrigérés doivent rester à la verticale à température ambiante (~25 °C) pendant 24 heures avant leur mise en marche. Ainsi, l'huile lubrifiante sera renvoyée au compresseur.**




**Avant de démarrer l'appareil, vérifiez tous les connecteurs USB (option), électriques, et les raccords de plomberie.**

Ne pas mettre l'appareil en marche sans liquide à l'intérieur. Avoir du liquide d'appoint à portée de la main. Si l'appareil ne démarre pas, se reporter au manuel.

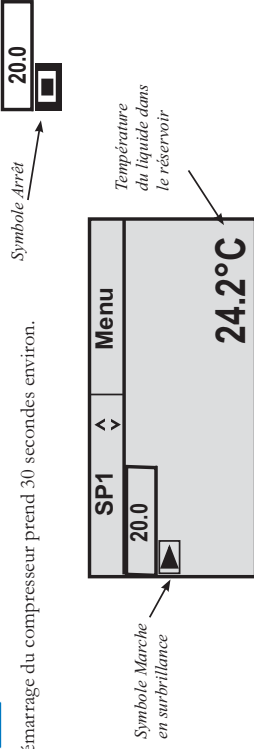


- Placer la protection de circuit située à l'arrière de l'appareil en position I.

Le contrôleur affiche **System Standby ("système en attente")**.

- Appuyer sur  : l'écran de démarrage s'affiche.
- S'assurer que le symbole Marche est encadré d'une surbrillance ; sinon, utiliser les touches fléchées pour naviguer jusqu'au symbole.
- Appuyer sur  . L'appareil démarre et le symbole Marche est remplacé par le symbole Arrêt ().

**REMARQUE** Le démarrage du compresseur prend 30 secondes environ.

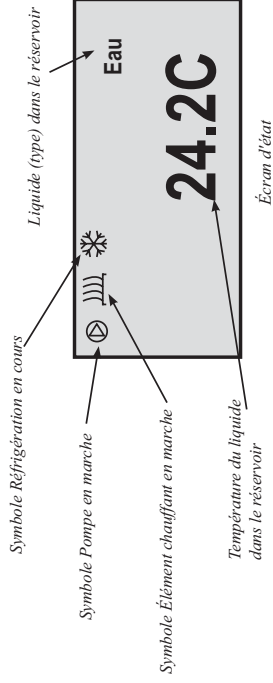


Écran de démarrage

Après démarrage, vérifier l'étanchéité de tous les raccords de plomberie externes.

Les sections **SP1** et **Menu** en haut de l'écran permettent d'afficher et/ou de modifier les paramètres du contrôleur. Pour des détails, se référer au manuel.

Au besoin, appuyer sur **ESC** pour afficher les écrans d'état.



Au besoin, appuyer sur **ESC** pour basculer de l'écran de démarrage à l'écran d'état, ou vice-versa.

## Arrêt

S'assurer que le symbole Arrêt est encadré d'une surbrillance ; sinon, utiliser les touches fléchées pour naviguer jusqu'au symbole.

Appuyer sur  . L'appareil démarre et le symbole Arrêt est remplacé par le symbole Marche ().

Appuyer sur  . L'écran du thermostat s'efface et le voyant bleu s'allume.

Placer la protection de circuit située à l'arrière de l'appareil en position O. Le voyant bleu s'éteint.

### Veiligheidsmaatregelen:

De unit is alleen ontworpen voor gebruik binnenshuis.

Plaats een unit nooit op een plek met overmatige warmte, vocht, onvoldoende ventilatie of corrosieve materialen.

Gebruik nooit ontvlambare of corrosieve vloeistoffen met deze unit. Zorg ervoor dat de leidingen die u gebruikt voldoen aan uw maximale vereisten m.b.t. temperatuur en druk.

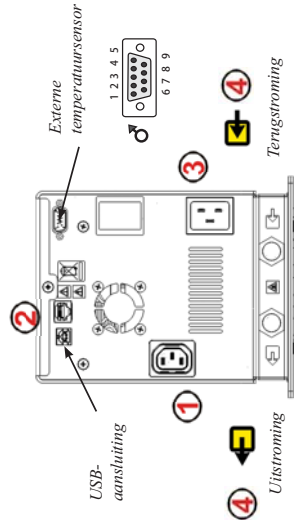
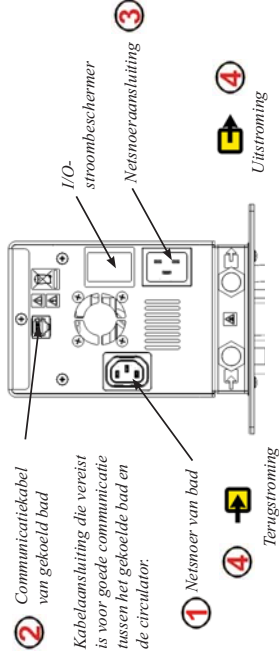
Readpleeg voordat u vloeistoffen gebruikt of onderhoud uitvoert op plekken waar mogelijk contact is met vloeistof, de veiligheidsbladen van de fabrikant voor voorzorgsmaatregelen.

Zorg ervoor dat alle communicatie- en elektrische aansluitingen tot stand zijn gebracht voordat u de unit start.

1 Zorg ervoor dat het netsnoer van het bad correct is aangesloten op de achterkant van de controller.

2 Zorg ervoor dat de communicatiekabel van het bad is aangesloten op de RJ45-aansluiting (vergelijkbaar met ethernet) op de achterkant van de controller.

3 Sluit het bijgeleverde netsnoer aan op de controller en op een deugdelijk geaard stopcontact.



12120-13 Rondpomp thermostaat

4 De leidingaansluitingen voor externe circulatie bevinden zich op de achterkant van de controller. is de retour van de externe toepassing. is de aanvoer naar de externe toepassing (toevoorzijde). De aansluitingen hebben een buitendiameter van 16 mm. Verwijder de wartelmoeren en platen om de bij de unit geleverde aansluitingen en klemmen van 8 of 12 mm te installeren.

Zorg ervoor dat de elektrische kabels niet in contact komen met de vloeistofaansluitingen of leidingen.

Zorg ervoor dat de leidingen niet in contact komen met het netsnoer.

De leidingen worden normaal gesproken gebruikt om de pomp aan te sluiten op een externe toepassing.

De maximaal toegestane lengte van de leiding is grotendeels afhankelijk van de grootte, de vorm en het materiaal van het externe vat. De lengte van de leiding en de diameter, in combinatie met de capaciteit zijn van grote invloed op de temperatuurstabiliteit. Gebruik waar mogelijk een leiding met een grotere diameter en plaats de toepassing zo dicht mogelijk bij de circulator.

Zeer hoge bedrijfstemperaturen leiden tot zeer hoge temperaturen op het leidingoppervlak, dit geldt nog meer bij metalen aansluitstukken.

- het vereiste leidingmateriaal is afhankelijk van de gebruikte vloeistof
- leidingen mogen niet worden gevouwen of gebogen
- zet alle leidingaansluitingen vast met klemmen

Wanneer u alleen het interne bad gebruikt, kunnen de leidingaansluitingen worden afgesloten met de bijgeleverde plaat en wartelmoeren.

Controleer of de afvoerpoort van het reservoir aan de voorkant van de unit gesloten is en dat alle leidingaansluitingen goed zijn aangesloten. Zorg er tevens voor dat eventuele resten grondig verwijderd worden voordat u de unit vult.

Plaats uw houders in het bad voordat u vult om morsen te voorkomen.

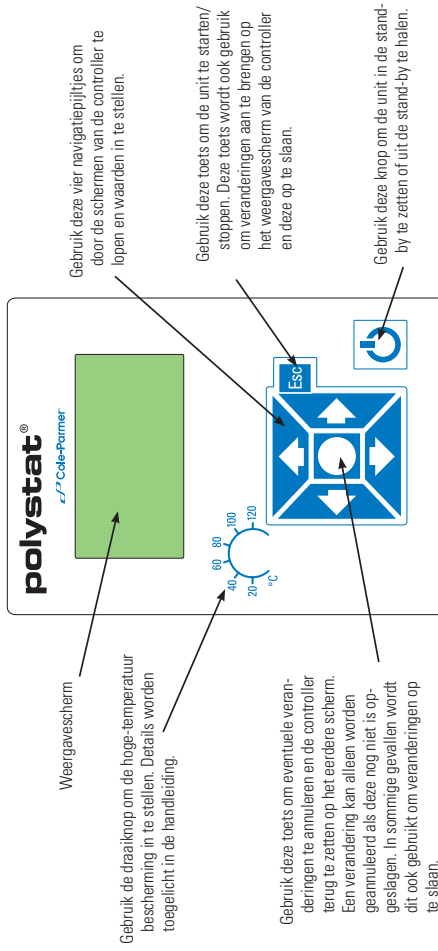
Bij een laag niveau WAARSCHUWING blijft de unit werken, bij een STORING schakelt de unit de koeling de pomp en verwarmert uit. Zie de handleiding. De laag niveau waarschuwing treedt op bij ongeveer 4 cm (1 5/8") onder de bovenkant, de laag niveau storing treedt op bij ongeveer 5,5 cm (2 1/8").

Vul het reservoir niet te vol; vloeistoffen op oliebasis zetten uit bij verwarming.

Houd bij pompen naar een extern systeem extra vloeistof bij de hand om het juiste niveau in de circulatie leidingen en het externe systeem te houden.

Bewaak het vloeistofniveau altijd wanneer u de vloeistof verwarmt.

## Opstarten






**Gekoelde units moeten gedurende 24 uur voordat ze gestart worden rechtop staan bij kamertemperatuur (~25°C). Hierdoor wordt gegarandeerd dat de smeerolie teruggelopen is in de compressor.**

**Controleer voordat u de unit start alle USB- (optioneel) en elektrische aansluitingen en de aansluitingen van de vloeistofleidingen.**

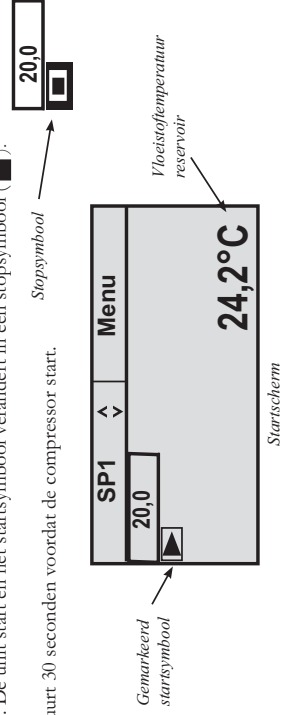
Schakel de unit niet in voordat u vloeistof heeft toegevoegd. Houd extra vloeistof bij de hand. Als de unit niet start, raadpleeg dan de handleiding.

- Zet de stroombeschermer op de achterkant van de unit in de **I**-stand.

De controller geeft **System Standby** weer.

- Druk op , het Startscherm verschijnt.
- Controleer of het startsymbool gemarkeerd is; als dit niet het geval is, gebruik dan de pijljestoetsen om naar het symbool te navigeren.
- Druk op . De unit start en het startsymbool verandert in een stopsymbool (  ).

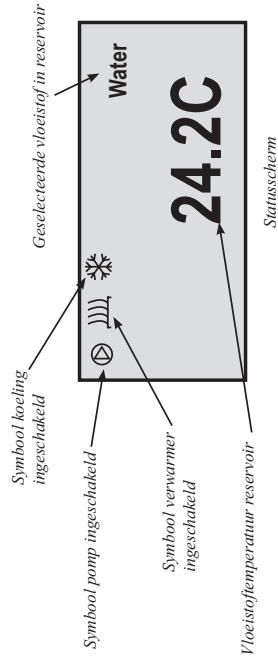
**OPMERKING** Het duurt 30 seconden voordat de compressor start.



Controleer na het starten alle externe leidingverbindingen op lekken.

De gedeeltes **SP1** en **Menu** bovenaan het scherm worden gebruikt om de instellingen van de controller te bekijken en/of te veranderen. Deze worden uitgebreid beschreven in de handleiding.



Druk indien gewenst op **ESC** om de statusschermen te openen.



Druk indien gewenst op **ESC** om heen en weer te gaan tussen de start-/ statusschermen.

## Uitschakelen

Controleer of het stopsymbool gemarkeerd is; als dit niet het geval is, gebruik dan de pijljestoetsen om naar het symbool te navigeren.

Druk op . De unit stopt en het stopsymbool verandert in een startsymbool (  ).

Druk op . Het thermostaat scherm wordt blanco en het blauwe ledlampje gaat branden.

Zet de stroombeschermer op de achterkant van de thermostaat in de **O**-stand. Het blauwe lampje gaat uit.

### Precauciones de seguridad:

La unidad está diseñada sólo para uso interior.

No coloque nunca la unidad donde quede expuesta a exceso de calor, humedad, mala ventilación o materiales corrosivos.

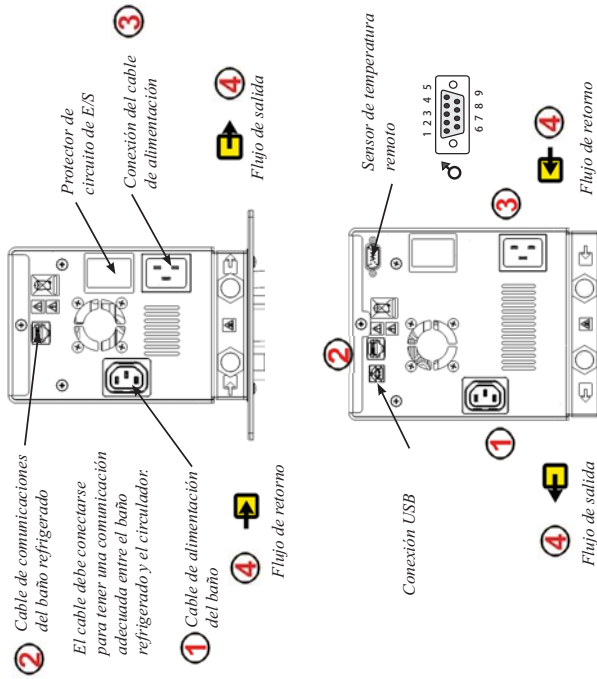
No utilice nunca fluidos inflamables o corrosivos con esta unidad.

Asegúrese de que los tubos seleccionados cumplen los requisitos de temperatura y presión máximas.

Antes de utilizar cualquier fluido o realizar operaciones de mantenimiento que entrañen riesgo de contacto con el fluido, consulte las precauciones de manipulación en el documento MSDS del fabricante.

Todas las conexiones eléctricas y de comunicación deben realizarse antes de poner en marcha la unidad.

- 1 Compruebe que el cable de alimentación del baño esté conectado firmemente a la parte posterior del controlador.
- 2 Asegúrese de que el cable de comunicaciones del baño está conectado a los conectores RJ45 (similares a Ethernet) de la parte posterior del controlador.
- 3 Conecte el cable de alimentación suministrado al controlador y a una toma de alimentación con puesta a tierra.



Circulador de inmersión 12120-13

- 4 Las conexiones de las conducciones para circulación externa están en la parte trasera del controlador. **4** es el flujo de retorno desde la aplicación externa. **4** es el flujo de salida hacia la aplicación externa (alimentación). Las conexiones tienen un diámetro exterior de 16 mm. Quite las tuercas y placas de unión para instalar las abrazaderas y las conexiones dentadas de 8 mm o 12 mm suministradas con la unidad.

Asegúrese de que los cables eléctricos no entran en contacto con las conexiones ni los tubos de fontanería.

### Asegúrese de que ningún tubo entre en contacto con el cable de alimentación.

Los tubos suelen utilizarse para conectar la bomba a una aplicación externa.

La máxima longitud admitida del tubo depende sobre todo del tamaño, la forma y el material del recipiente externo. La longitud y el diámetro del tubo, combinados con la capacidad de circulación, tienen un efecto importante sobre la estabilidad de la temperatura. Siempre que pueda, utilice un diámetro de tubo mayor y sitúe la aplicación a la menor distancia posible del circulador.

### Las temperaturas de funcionamiento extremas producen temperaturas extremas en la superficie del tubo, lo que se acentúa con las boquillas de metal.

- El material del tubo depende del líquido de transferencia térmica empleado.
- Los tubos no deben plegarse ni doblarse.
- Fije todas las conexiones de los tubos con abrazaderas.

Cuando se usa sólo el baño interno, las conexiones de tuberías pueden cerrarse con las placas y tuercas de unión suministradas.

Asegúrese de que el orificio frontal de deságüe del depósito de la unidad está *cerrado* y de que todas las conexiones de tubos están firmes. Asegúrese también de eliminar por completo cualquier residuo antes de llenar la unidad.

Para evitar derrames, coloque los contenedores dentro del baño antes del llenado.

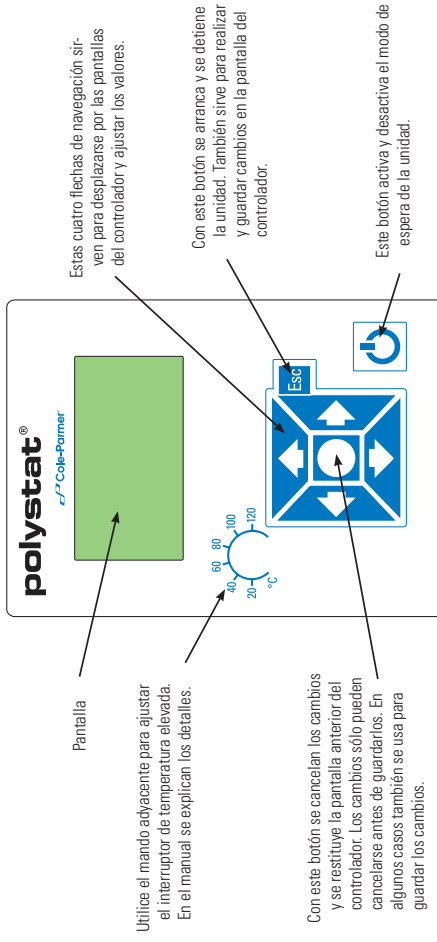
Con una ADVERTENCIA de bajo nivel, la unidad sigue funcionando, pero con un FALLO, la unidad detiene la refrigeración y se apagan la bomba y el calentador; consulte el manual. La advertencia de bajo nivel aparece a unos 4 cm (1 5/8") de la parte superior, mientras que el fallo de bajo nivel queda a unos 5,5 cm (2 1/8").

### Evite el llenado excesivo, porque los fluidos basados en aceite se expanden al calentarse.

Cuando bombee a un sistema externo, tenga a mano fluido adicional para mantener el nivel adecuado en los conductos de circulación y el sistema externo.

Supervise el nivel de fluido siempre que lo caliente.

## Puesta en marcha



**Las unidades refrigeradas deben mantenerse en posición vertical a temperatura ambiente (~25°C) durante 24 horas antes de ponerlas en marcha. Así se asegura que el aceite lubricante ha vuelto al compresor.**




**Antes de poner en marcha la unidad, verifique todas las conexiones USB (opcional), eléctricas y de conducciones.**

No ponga en marcha la unidad sin haberte añadido el fluido. Tenga a mano fluido adicional. Si la unidad no arranca, consulte el manual.

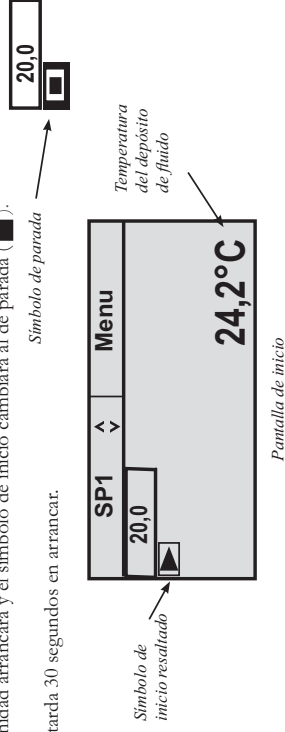
- Coloque en la posición **I** el protector de circuito que hay en la parte posterior de la unidad.



El controlador indica que el sistema está en espera (**System Standby**).

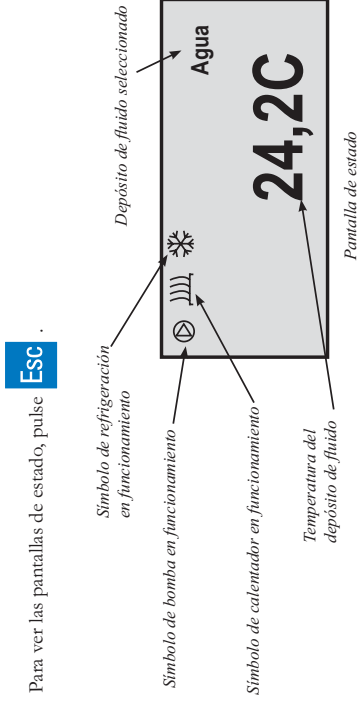
- Pulse  y aparecerá la pantalla de inicio.
- Compruebe si el símbolo de inicio está rodeado por un cuadro resaltado; de lo contrario, utilice los botones de flecha para ir a dicho símbolo.
- Pulse . La unidad arrancará y el símbolo de inicio cambiará al de parada ().

**NOTA:** El compresor tarda 30 segundos en arrancar.



Después de arrancar, busque posibles fugas en todas las conexiones de conductos externas.

Las áreas **SP1** y **Menu** de la parte superior de la pantalla sirven para ver y/o cambiar los ajustes del controlador. Se explican en detalle en el manual.






Para ver las pantallas de estado, pulse

Para cambiar entre las pantallas de inicio/estado, pulse



## Apagado

- Compruebe si el símbolo de parada está rodeado por un cuadro; de lo contrario, utilice los botones de flecha para ir a dicho símbolo.
- Pulse . La unidad se detiene y el símbolo de parada cambia al de inicio ().
- Pulse . La pantalla del termostato queda en blanco y el LED azul se ilumina.
- Coloque en la posición **O** el protector de circuito que hay en la parte posterior del termostato. El LED azul se apaga.

# Preface

## Compliance

Refer to the Declaration of Conformity in the back of this manual.

## Warranty

Cole-Parmer warrants to the direct purchaser that the Cole-Parmer Polystat immersion circulators, distributed by Cole-Parmer, will be free from defects in material or workmanship for a period of two years from the date of delivery.

Cole-Parmer will repair or replace the product or provide credit, as its sole option, upon prompt notification and compliance with its instructions.

The Distributor warrants to Customer that upon prompt notification and compliance with Distributor's instructions, that the Distributor will repair or replace, at Distributor's sole option, any Product which is defective in material or workmanship.

Distributor expressly disclaims all other warranties, whether expressed, implied or statutory, including the warranties of merchantability, and fitness for a particular purpose. Distributor's sole responsibility and the Customer's exclusive remedy for any claim arising out of the purchase of any Product is repair or replacement, as described above. In no event shall Distributor's liability exceed the purchase price paid therefor; nor shall Distributor be liable for any claims, losses or damage of any third party or for lost profits or any special, indirect, incidental, consequential, or exemplary damages, howsoever arising, even if Distributor has been advised of the possibility of such damages.

## Unpacking

Retain all cartons and packing material until the circulator is operated and found to be in good condition. If the circulator shows external or internal damage contact the transportation company and file a damage claim. Under ICC regulations, this is your responsibility.

**Cooling/heating circulators should be left in an upright position at room temperature for 24 hours before starting. This will ensure the lubrication oil has drained back into the compressor. ▲**





# Section 1 Safety

## Safety Warnings

Make sure you read and understand all instructions and safety precautions listed in this manual before installing or operating your circulator. If you have any questions concerning the operation or the information in this manual, please contact us.



**DANGER** indicates an imminently hazardous situation which, if not avoided, *will* result in death or serious injury.



**WARNING** indicates a potentially hazardous situation which, if not avoided, *could* result in death or serious injury.



**CAUTION** indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It is also be used to alert against unsafe practices.



The lightning flash with arrow symbol, within an equilateral triangle, is intended to alert the user to the presence of non-insulated "dangerous voltage" within the circulator's enclosure. The voltage magnitude is significant enough to constitute a risk of electrical shock.



This label indicates the presence of hot surfaces.



This label indicates read the manual.

**Observe all warning labels. ▲**

**Never remove warning labels. ▲**

**Refrigerated circulators should be left in an upright position for 24 hours before starting. This will ensure the lubrication oil has drained back into the compressor. ▲**

**The circulator's construction provides protection against the risk of electrical shock by grounding appropriate metal parts. The protection will not function unless the power cord is connected to a properly grounded outlet. It is the user's responsibility to assure a proper ground connection is provided. ▲**

**The circuit protector located on the rear of the circulator is not intended to act as a disconnecting means. ▲**

**Operate the circulator using only the supplied line cord. The circulator's power cord is used as the disconnecting device, it must be easily accessible at all times. ▲**

**Never operate the bath without fluid in the reservoir. ▲**

**Ensure the electrical cords do not come in contact with any of the plumbing connections or tubing. ▲**

**Never place the circulator in a location or atmosphere where excessive heat, moisture, or corrosive materials are present. ▲**

**Ensure the tubing you select will meet your maximum temperature and pressure requirements. ▲**

**Ensure all communication and electrical connections are made prior to starting the circulator. ▲**

**Many refrigerants which may be undetectable by human senses are heavier than air and will replace the oxygen in an enclosed area causing loss of consciousness. Refer to the circulator's nameplate and the manufacturer's most current MSDS for additional information. ▲**

**Other than water, before using any fluid, or when performing maintenance where contact with the fluid is likely, refer to the manufacturer's MSDS and EC Safety Data sheet for handling precautions. ▲**

**Ensure, that no toxic gases can be generated by the fluid. Flammable gases can build up over the fluid during usage. ▲**

**When using ethylene glycol and water, check the fluid concentration and pH on a regular basis. Changes in concentration and pH can impact system performance. ▲**

**Ensure the fluid is at a safe temperature (20°C to 40°C) before handling or draining. ▲**

**Never operate damaged or leaking equipment, or with any damaged cords. ▲**

**Never operate the circulator or add fluid to the reservoir with panels removed. ▲**

**Do not clean the circulator with solvents, only use a soft cloth and water. ▲**

**Drain the bath before it is transported and/or stored in, near or below freezing temperatures.**

**Always turn the circulator off and disconnect the supply voltage from its power source before moving or before performing any service or maintenance procedures. ▲**

**Transport the circulator with care. Sudden jolts or drops can damage the its components. ▲**

**Refer service and repairs to a qualified technician. ▲**

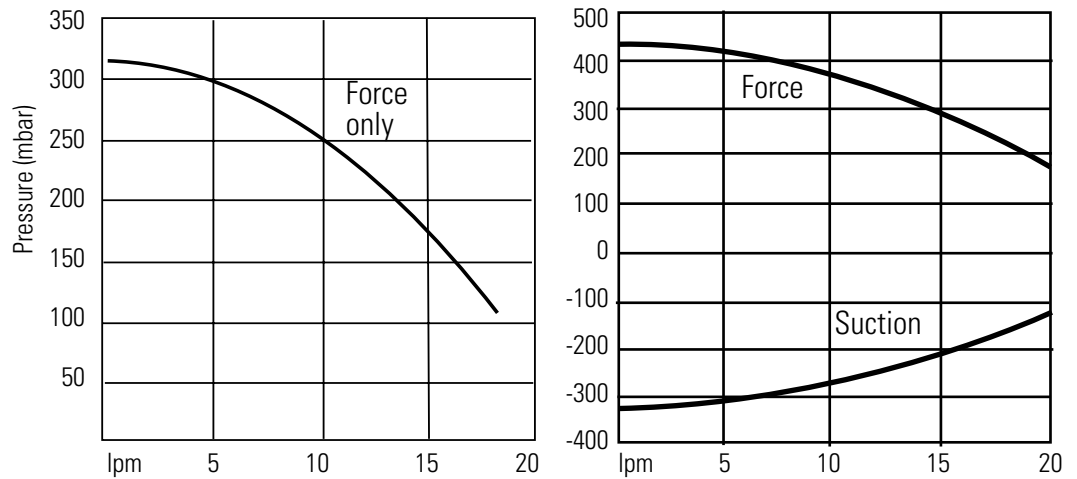
**Performance of installation, operation, or maintenance procedures other than those described in this manual may result in a hazardous situation and will void the manufacturer's warranty. ▲**



# Digital Immersion Circulator

<b>Nameplate Part Number</b> Catalog Part Number 115V/60Hz 230V/50Hz	<b>Standard (1CL/1BR)</b> 12120-01 or 12120-08 12120-02 or 12120-09	<b>Standard Plus (2CL/2BR)</b> 12120-03 or 12120-11 12120-04 or 12120-12	<b>Advanced (3CL)</b> 12120-13 -
<b>Process Fluid Temperature and Setpoint Range</b>	Ambient +10° to 100°C Ambient +18° to 212°F	Ambient +10° to 150°C Ambient +18° to 302°F	Ambient +10° to 200°C Ambient +18° to 392°F
<b>Temperature Stability</b>	±0.05°C	±0.05°C	±0.025°C
<b>Heater Capacity KWatts</b> 230V/115V	1.2/1.0	1.2/1.0	2.0/1.2
<b>Overall Dimensions (H x W x D)</b> mm Inches	320.0 x 111.8 x 205.7 12.6 x 4.4 x 8.1	320.0 x 111.8 x 205.7 12.6 x 4.4 x 8.1	340.4 x 144.8 x 218.4 13.4 x 5.7 x 8.6
<b>Net Weight</b> kg/lb	4.1/9.0	4.1/9.0	5.0/11.0
<b>Pump Type</b>	Force only	Force only	Force/Suction

**Pumping Capacity**

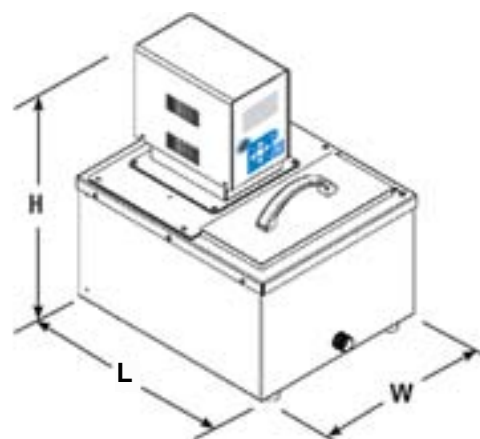


- Lower process fluid temperature ranges available with supplemental cooling.
- Stability is measured as follows:  
 Heated baths – Fluid is water at 70°C, work area cover is on. Baths run in factory ambient at nominal line voltage. Pump speed set to high with no external pumping.  
 Refrigerated baths – Fluid (specific heat of 0.55 Btu/lb-F) at -10°C, work area cover is on. Baths run in factory ambient at nominal line voltage. Pump speed set to high with short insulated loop on pump lines.  
 Stability is defined as ½ the total span of measured data over approximately 30 minutes.
- Pump testing is done with water at 20°C bath at nominal line voltage on high pump speed. Approximately one meter loop on pump with flow transducer and (2) pressure transducers with a ball valve to adjust the flow rate.
- Cole Parmer reserves the right to change specifications without notice.

## Stainless Steel Cooling/Heating Circulating Baths

<b>Nameplate Part Number*</b> Catalog Part Number 115V/60Hz 230V/50Hz	<b>1 C6</b> 12122-02 12122-04	<b>1 C6F</b> 12122-16 12122-18	<b>1 C15</b> 12122-32 12122-34	<b>1 C15++</b> 12122-46 12122-48
<b>Temperature Range</b>	-20 to 100°C -4 to 212°F	-20 to 100°C -4 to 212°F	-28 to 100°C -18 to 212°F	-35 to 100°C -31 to 212°F
<b>Bath Volume</b> liters gallons	5.4 - 6.5 1.4 - 1.7	5.4 - 6.5 1.4 - 1.7	6.8 - 8.6 1.8 - 2.3	6.8 - 8.6 1.8 - 2.3
<b>Cooling Capacity</b> watts @20°C	250	250	500	800
<b>Refrigerant</b>	R134a	R134a	R134a	R404a
<b>Dimensions (H x W x L)**</b> mm inches	622.3 x 203.2 x 416.6 24.5 x 8.0 x 16.4	426.7 x 467.4 x 416.6 16.8 x 18.4 x 16.4	650.2 x 259.1 x 490.2 25.6 x 10.2 x 19.3	688.3 x 370.8 x 528.3 27.1 x 14.6 x 20.8
<b>Net Weight</b> kg lb	26.3 58.0	29.0 64.0	35.8 79.0	54.9 121.0

<b>Nameplate Part Number*</b> Catalog Part Number 115V/60Hz 230V/50Hz	<b>2 C15</b> 12122-36 12122-38	<b>2 C15++</b> 12122-52 12122-54
<b>Temperature Range</b>	-28 to 150°C -18 to 302°F	-35 to 150°C -31 to 302°F
<b>Bath Volume</b> liters gallons	6.8 - 8.6 1.8 - 2.3	6.8 - 8.6 1.8 - 2.3
<b>Cooling Capacity</b> watts @20°C	500	800
<b>Refrigerant</b>	R134a	R404a
<b>Dimensions (H x W x L)**</b> mm inches	650.2 x 259.1 x 490.2 25.6 x 10.2 x 19.3	688.3 x 370.8 x 528.3 27.1 x 14.6 x 20.8
<b>Net Weight</b> kg lb	35.4 78.0	54.9 121.0

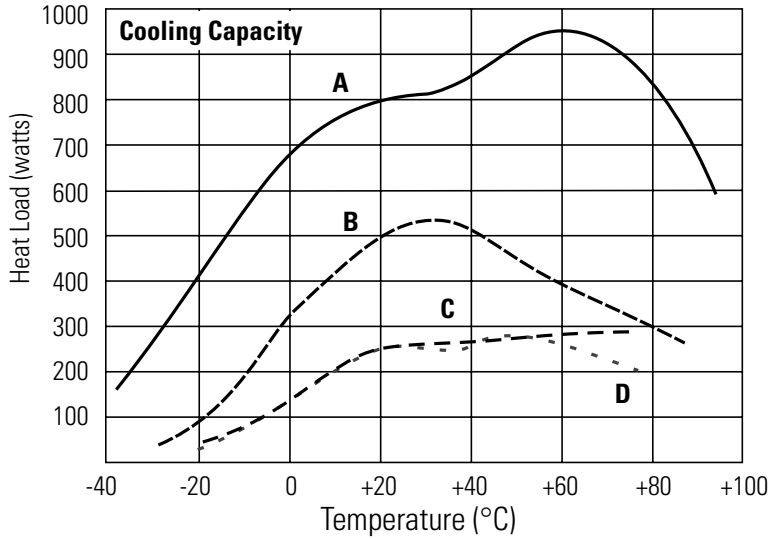


<b>Nameplate Part Number*</b> Catalog Part Number 115V/60Hz 230V/50Hz	<b>3 C6</b> 12122-12 12122-14	<b>3 C6F</b> 12122-26 12122-28	<b>3 C15</b> 12122-42 12122-44	<b>3 C15++</b> 12122-56 12122-58
<b>Temperature Range</b>	-20 to 100°C -4 to 212°F	-20 to 100°C -4 to 212°F	-28 to 200°C -18 to 392°F	-35 to 200°C -31 to 392°F
<b>Bath Volume</b> liters gallons	5.4 - 6.5 1.4 - 1.7	5.4 - 6.5 1.4 - 1.7	6.8 - 8.6 1.8 - 2.3	6.8 - 8.6 1.8 - 2.3
<b>Cooling Capacity</b> watts @20°C	250	250	500	800
<b>Refrigerant</b>	R134a	R134a	R134a	R404a
<b>Dimensions (H x W x L)**</b> mm inches	640.0 x 203.2 x 416.6 25.2 x 8.0 x 16.4	444.5 x 467.4 x 416.6 17.5 x 18.4 x 16.4	655.3 x 259.1 x 490.2 25.8 x 10.2 x 19.3	706.1 x 370.8 x 528.3 27.8 x 14.6 x 20.8
<b>Net Weight</b> kg lb	27.2 60.0	29.9 66.0	36.3 80.0	55.8 123.0

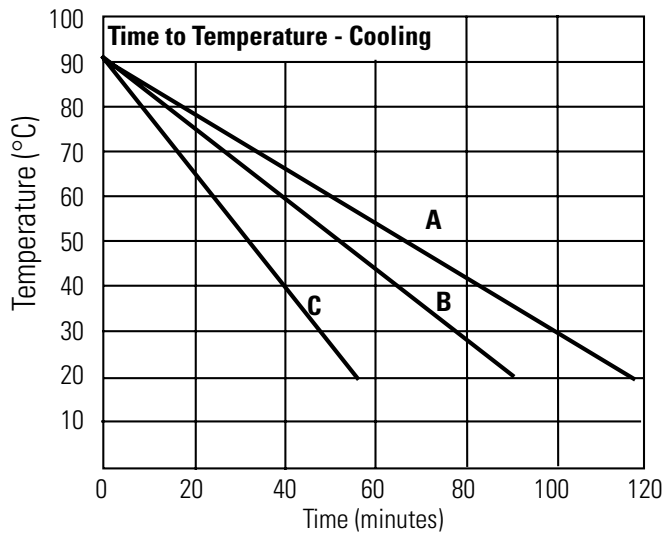
\*Refer to nameplate on the back of the bath for part number. Refer to pump curves on page 2-2.

\*\*Overall Dimensions. Add ~15 mm to L for drain fitting.

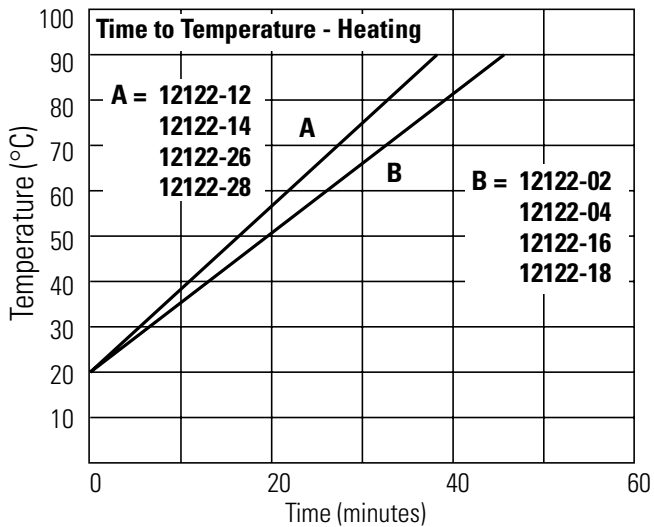
# Performance Curves for Stainless Steel Cooling/Heating Circulating Baths



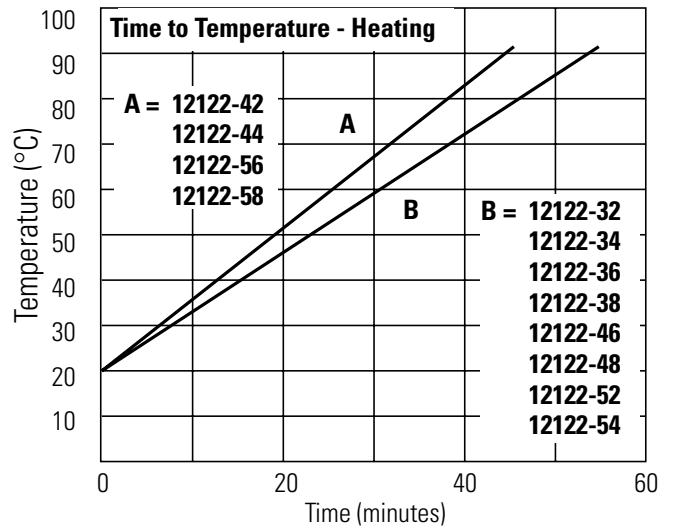
- A =** 12122-46  
12122-48  
12122-52  
12122-54  
12122-56  
12122-58
- B =** 12122-32  
12122-34  
12122-36  
12122-38  
12122-42  
12122-44
- C =** 12122-16  
12122-18  
12122-26  
12122-28
- D =** 12122-02  
12122-04  
12122-12  
12122-14



- A =** 12122-02  
12122-04  
12122-16  
12122-18  
12122-12  
12122-14  
12122-26  
12122-28
- B =** 12122-32  
12122-34  
12122-36  
12122-38  
12122-42  
12122-44
- C =** 12122-46  
12122-48  
12122-52  
12122-54  
12122-56  
12122-58



- A =** 12122-12  
12122-14  
12122-26  
12122-28
- B =** 12122-02  
12122-04  
12122-16  
12122-18



- A =** 12122-42  
12122-44  
12122-56  
12122-58
- B =** 12122-32  
12122-34  
12122-36  
12122-38  
12122-46  
12122-48  
12122-52  
12122-54

## Stainless Steel Heating Circulating Baths

<b>Nameplate Part Number*</b> Catalog Part Number 115V/60Hz 230V/50Hz	<b>1 W7</b> 12134-60 12134-62	<b>1 W11</b> 12134-64 12134-66	<b>1 W24</b> 12134-68 12134-70
<b>Temperature Range**</b>	Ambient +10 to 100°C Ambient +18 to 212°F	Ambient +10 to 100°C Ambient +18 to 212°F	Ambient +10 to 100°C Ambient +18 to 212°F
<b>Bath Volume</b> liters gallons	5.1 - 6.5 1.3 - 1.7	7.5 - 9.5 2.0 - 2.5	15.4 - 19.6 4.1 - 5.2
<b>Dimensions***</b> (H x W x L) mm inches	396.2 x 215.9 x 363.2 15.6 x 8.5 x 14.3	396.2 x 302.2 x 363.2 15.6 x 11.9 x 14.3	396.2 x 363.2 x 561.3 15.6 x 14.3 x 22.1
<b>Net Weight</b> kg lb	10.0 22.0	11.3 25.0	15.9 35.0

<b>Nameplate Part Number*</b> 115V/60Hz 230V/50Hz	<b>2 W7</b> 12121-02 12121-04	<b>2 W11</b> 12121-22 12121-24	<b>2 W24</b> 12121-42 12121-44
<b>Temperature Range*</b>	Ambient +10 to 150°C Ambient +18 to 302°F	Ambient +10 to 150°C Ambient +18 to 302°F	Ambient +10 to 150°C Ambient +18 to 302°F
<b>Bath Volume</b> liters gallons	5.1 - 6.5 1.3 - 1.7	7.5 - 9.5 2.0 - 2.5	15.4 - 19.6 4.1 - 5.2
<b>Dimensions***</b> (H x W x L) mm inches	396.2 x 215.9 x 363.2 15.6 x 8.5 x 14.3	396.2 x 302.2 x 363.2 15.6 x 11.9 x 14.3	396.2 x 363.2 x 561.3 15.6 x 14.3 x 22.1
<b>Net Weight</b> kg lb	10.0 22.0	11.3 25.0	15.9 35.0

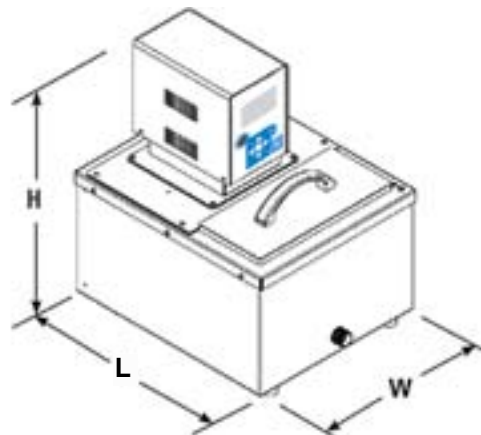
<b>Nameplate Part Number*</b> Catalog Part Number 115V/60Hz 230V/50Hz	<b>3 W7</b> 12121-06 12121-08	<b>3 W11</b> 12121-26 12121-28	<b>3 W24</b> 12121-46 12121-48
<b>Temperature Range**</b> (Low pump speed)	Ambient +10 to 200°C Ambient +18 to 392°F	Ambient +10 to 200°C Ambient +18 to 392°F	Ambient +10 to 200°C Ambient +18 to 392°F
<b>Temperature Range**</b> (High pump speed)	Ambient +25 to 200°C Ambient +45 to 392°F	Ambient +20 to 200°C Ambient +36 to 392°F	Ambient +10 to 200°C Ambient +18 to 392°F
<b>Bath Volume</b> liters gallons	5.1 - 6.5 1.3 - 1.7	7.5 - 9.5 2.0 - 2.5	15.4 - 19.6 4.1 - 5.2
<b>Dimensions***</b> (H x W x L) mm inches	414.0 x 215.9 x 363.2 16.3 x 8.5 x 14.3	414.0 x 302.2 x 363.2 16.3 x 11.9 x 14.3	414.0 x 363.2 x 561.3 16.3 x 14.3 x 22.1
<b>Net Weight</b> kg lb	10.9 24.0	12.2 27.0	16.8 37.0

\*Refer to nameplate on the back of the bath for part number. Refer to pump curves on page 2-2.

\*\*Lower temperature ranges available with supplemental cooling.

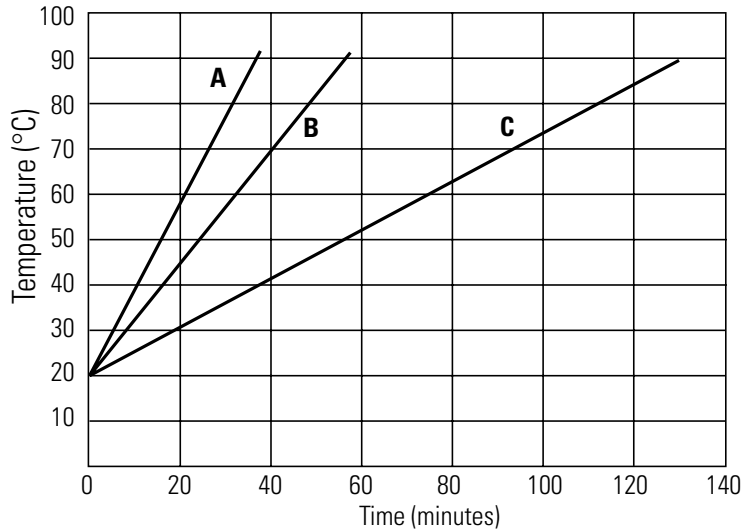
\*\*\*Overall dimensions. Add ~15 mm to L for drain fitting.

- Cole Parmer reserves the right to change specifications without notice.



# Performance Curves for Stainless Steel Heating Circulating Baths

**Time to Temperature - Heating - Standard/Standard Plus Circulators**

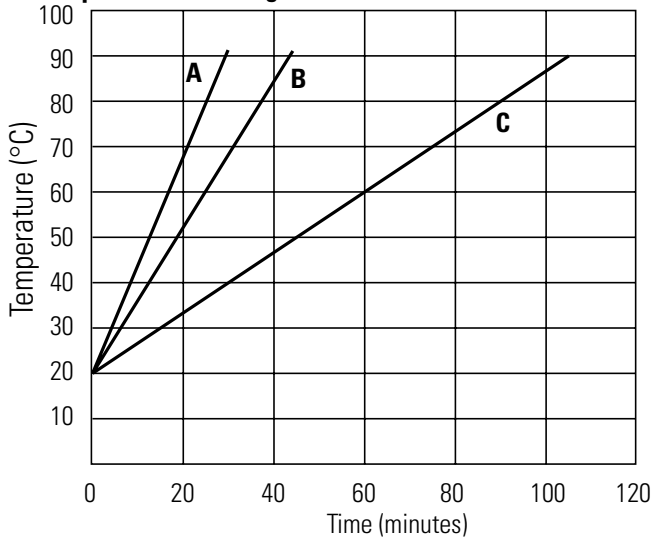


**A =** 12134-60  
 12134-62  
 12121-02  
 12121-04

**C =** 12134-68  
 12134-70  
 12121-42  
 12121-44

**B =** 12134-64  
 12134-66  
 12121-22  
 12121-24

**Time to Temperature - Heating - Advanced Circulator**



**A =** 12121-06  
 12121-08

**B =** 12121-26  
 12121-28

**C =** 12121-46  
 12121-48



## Open Heating Circulating Baths

<b>Polyphenylene oxide (PPO) Circulating Baths</b>			
<b>Nameplate Part Number*</b> Catalog Part Number 115V/60Hz 230V/50Hz	<b>1 W5P</b> 12134-30 12134-32	<b>1 W14P</b> 12134-34 13134-36	<b>1 W21P</b> 12134-38 12134-40
<b>Temperature Range**</b>	Ambient +10 to 100°C Ambient +18 to 212°F	Ambient +10 to 100°C Ambient +18 to 212°F	Ambient +10 to 100°C Ambient +18 to 212°F
<b>Bath Volume</b> liters gallons	4.3 - 5.3 1.1 - 1.4	11.3 - 14.1 3.0 - 3.7	18.0 - 22.5 4.8 - 5.9
<b>Overall Dimensions (H x W x L)</b> mm inches	348.0 x 190.5 x 388.6 13.7 x 7.5 x 15.3	348.0 x 358.1 x 452.1 13.7 x 14.1 x 17.8	348.0 x 358.1 x 642.6 13.7 x 14.1 x 25.3
<b>Net Weight</b> kg lb	5.4 12.0	6.8 15.0	7.7 17.0

<b>Transparent Acrylic Circulating Baths</b>			
<b>Nameplate Part Number*</b> Catalog Part Number 115V/60Hz 230V/50Hz	<b>1 W6A</b> 12134-00 12134-02	<b>1 W12A</b> 12134-04 12134-06	<b>1 W19A</b> 12134-08 12134-10
<b>Temperature Range**</b>	Ambient +10 to 80°C Ambient +18 to 176°F	Ambient +10 to 80°C Ambient +18 to 176°F	Ambient +10 to 80°C Ambient +18 to 176°F
<b>Bath Volume</b> liters gallons	5.5 - 7.0 1.5 - 1.8	10.1 - 12.8 2.7 - 3.4	15.6 - 19.9 4.1 - 5.3
<b>Overall Dimensions (H x W x L)</b> mm inches	337.8 x 188.0 x 424.2 13.3 x 7.4 x 16.7	337.8 x 353.1 x 365.8*** 13.3 x 13.9 x 14.4	337.8 x 353.1 x 543.6*** 13.3 x 13.9 x 21.4
<b>Net Weight</b> kg lb	5.9 13.0	7.7 17.0	9.1 20.0

\*Refer to nameplate on the back of the bath for part number. Refer to pump curves on page 2-2.

\*\*Lower temperature ranges available with supplemental cooling.

\*\*\*Add ~6 mm to L for drain fitting.

- Cole Parmer reserves the right to change specifications without notice.

### Wetted Materials

#### Immersion Circulators

Viton  
EPDM  
Ryton  
Ultem  
Vectra  
Stainless Steel

#### Stainless Steel Circulating Baths

Stainless Steel 316  
Stainless Steel 304  
EPDM (drain fitting)  
Ryton  
Zotek-N (cover seal)

#### Transparent Acrylic Circulating Baths

Poly-acryl

#### Polyphenylene oxide (PPO) Circulating Baths

Polyphenylenoxid



## Section 3 Installation

### Immersion Circulator Only



The immersion circulator is designed for continuous operation and for indoor use.

Never place the immersion circulator in a location where excessive heat, moisture, inadequate ventilation, or corrosive materials are present. ▲

Carefully install the immersion circulator to ensure it does not fall into the bath or that its line cord does not make contact with the bath contents. ▲

Immersion Circulators come with either an adjustable clamp or are mounted on an adjustable bridge.

For immersion circulators equipped with a clamp:

- Attach and secure the clamp to your bath container.
- The maximum wall thickness is 25 mm (~1").
- The immersion depth is 75 to 145 mm (~3 to 5 <sup>3</sup>/<sub>4</sub>").
- Your bath container must be sturdy enough to support the weight of the assembly, approximately 3.8 kilograms (8.5 pounds).

For immersion circulators equipped with a bridge:

- The bridge is designed to fit baths that are 400mm to 800 mm wide.
- Slide the bridge support rods to the desired length and secure them in place with the supplied eight 3 mm Phillips Head screws.
- If possible, secure the bridge to your bath using the two supplied thumb-screws.
- The immersion depth is 75 to 145 mm (~3 to 5 <sup>3</sup>/<sub>4</sub>").
- Your bath container must be sturdy enough to support the weight of the assembly, approximately 3.8 kilograms (8.5 pounds).

## Circulating Baths

The circulator is designed for continuous operation and for indoor use.



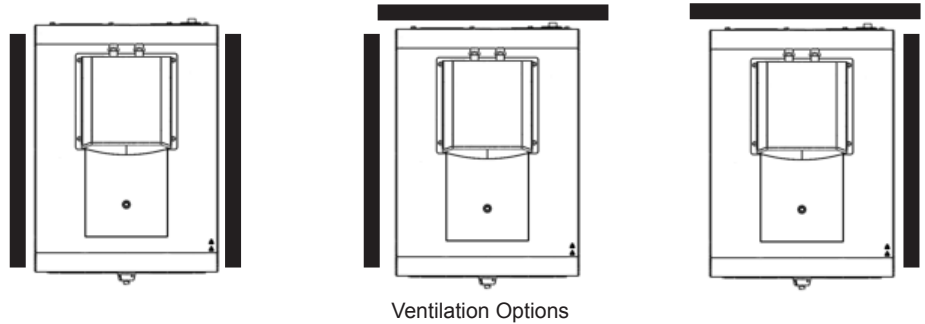
Never place the bath in a location where excessive heat, moisture, inadequate ventilation, or corrosive materials are present. ▲



Refrigerated baths should be left in an upright position for 24 hours at room temperature before starting. This will ensure the lubrication oil has drained back into the compressor. ▲

## Ventilation

The bath can operate with 0 clearance on two exhaust sides as long as the third exhaust side has unrestricted air flow. Blocked ventilation will increase the bath's temperature, reduce its cooling capacity and, on refrigerated bath, eventually lead to premature compressor failure.



## Electrical Requirements



The circulator construction provides protection against the risk of electrical shock by grounding appropriate metal parts. The protection will not function unless the power cord is connected to a properly grounded outlet. It is the user's responsibility to assure a proper ground connection is provided. ▲

The circulator is intended for use on a dedicated outlet.

**Note** If the circuit protector activates allow the temperature to cool before resetting. Restart the circulator. Contact us if it activates again. ▲

The circuit protection is designed to protect the circulator, and is not intended as a substitute for branch circuit protection. Position the bath so it is not difficult to operate the disconnecting device.



The circulator's power cord is used as the disconnecting device, it must be easily accessible at all times. ▲

Refer to the nameplate on the rear of the circulator for specific electrical requirements. Voltage deviations of  $\pm 10\%$  are permissible. The outlet must be rated as suitable for the total power consumption of the bath, see below.



Ensure the electrical cords do not come in contact with any of the plumbing connections or tubing. ▲

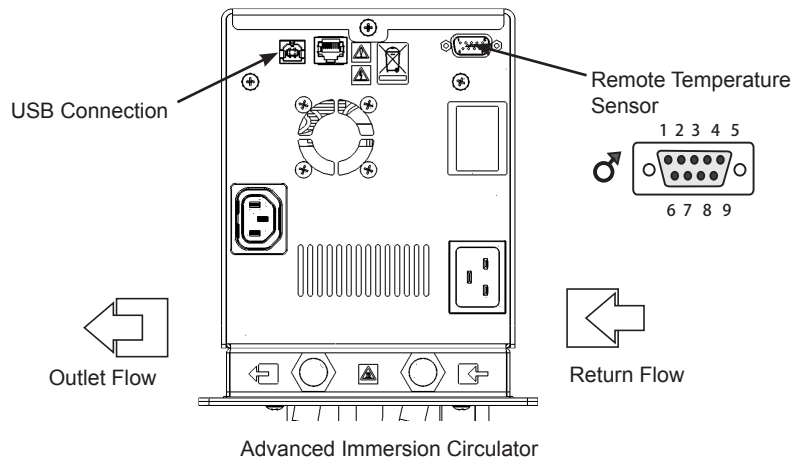
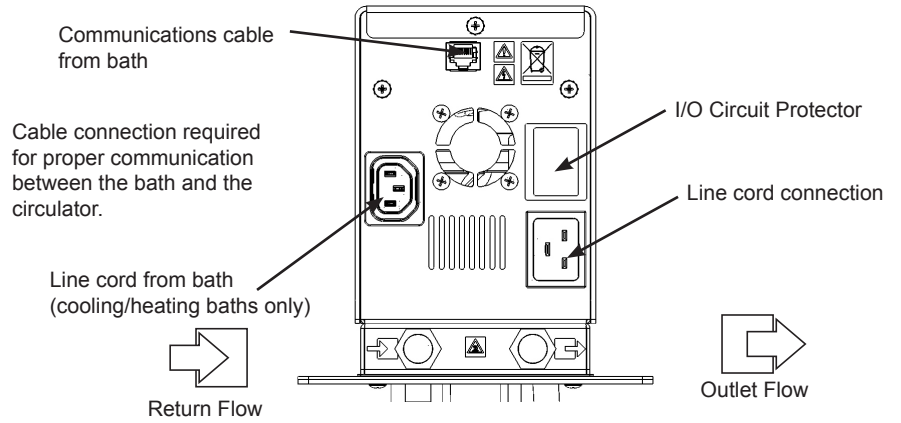


Ensure all communication and electrical connections are made prior to starting the circulator and that the cords do not come in contact with any of the plumbing connections or tubing. ▲

- For refrigerated baths, ensure the line cord from the bath is securely connected to the rear of the circulator.
- For all, ensure the communications cable from the bath is connected to the RJ45 connectors (similar to Ethernet) on the rear of the circulator.
- For all, connect the supplied line cord to the circulator and to a properly grounded outlet.

The following power options are available:

Unit	Volts/Hertz/Phase	Amps <sup>2</sup>	Total Wattage	Plug Type
<b>C6/C6F 1</b>	115/60/1	11.5	1328	N5-15
	230/50/1	6.8	1573	Country Specific
<b>C6/C6F 3</b>	115/60/1	11.5	1328	N5-15
	230/50/1	10.3	2373	Country Specific
<b>C15 1/2</b>	115/60/1	11.7	1345	N5-15
	230/50/1	6.9	1596	Country Specific
<b>C15 3</b>	115/60/1	11.7	1345	N5-15
	230/50/1	10.4	2396	Country Specific
<b>C15++ 1/2</b>	115/60/1	14.4	1662	N5-20
	230/50/1	7.8	1798	Country Specific
<b>C15++ 3</b>	115/60/1	14.4	1662	N5-20
	230/50/1	11.3	2598	Country Specific
<b>All Heated Units 1/2</b>	115/60/1	9.6	1104	N5-15
	230/50/1	5.8	1338	Country Specific
<b>All Heated Units 3</b>	115/60/1	11.3	1304	N5-150
	230/50/1	9.3	2138	Country Specific



## Remote Temperature Sensor





Never apply line voltage to the connection. ▲

The optional remote temperature sensor is enabled using the circulator, see Section 4.

Pin		Pin	
1	White	7	Red
2, 3	NA	8	NA
4	White	9	Red (4th wire not connected to the control board)
5, 6	NA		

## External Circulation

The plumbing connections for external circulation are located on the rear of the circulator.  is the return flow from the external application.  is the outlet flow to the external application (supply side). The connections are 16 mm O.D. Remove the union nuts and plates to install the supplied 8 mm or 12 mm hose barbs and clamps.



Ensure the electrical cords do not come in contact with any of the plumbing connections or tubing. ▲

## Approved Fluids



The user is always responsible for the fluid used. Never use corrosive fluids with this bath. ▲



Never use 100% glycol. ▲



Handling and disposal of liquids other than water should be done in accordance with the fluid manufacturers specification and/or the MSDS for the fluid used. ▲



Adjust the circulator's software to the fluid used, see Section 4. ▲



When using water above 80°C closely monitor the fluid level, frequent top-offs will be required. It will also create steam. ▲



Water/glycol mixtures require top-offs with pure water, otherwise the percentage of glycol will increase resulting in high viscosity and poor performance. ▲

The fluid information is only a guide since specifications may change.

Fisher Scientific takes no responsibility for damages caused by the selection of an unsuitable bath fluid.

Unsuitable bath fluids are fluids which:

- are very highly viscous (much higher than 30 mPas at the respective working temperature)
- have corrosive characteristics or
- tend to break down at high temperatures

For fluid selection consider application requirements, operating temperature range, material compatibility, safety concerns, and environmental issues.

**Chlorine** — Short term usage of tap water may not cause any adverse affects on the circulator or your application, but in the long term problems may arise. To help alleviate these problems Fisher Scientific recommends the use of chlorine.

The duration of time that chlorine remains in solution depends on factors such as water temperature, pH and availability of direct sunlight. We recommend maintaining chlorine levels at proper levels using chlorine test strips, generally 1 to 5 ppm is adequate.

For best results, maintain the fluid pH between 6.5 and 7.5. Do not add additional chlorine s without first determining the concentration ratio that already exists in the fluid supply. Corrosion and degradation of the circulation components can result from concentration ratios that are too high. Contact our customer support for additional information.

**5°C to 95°C — Distilled Water or Deionized Water** (up to 3 MΩ-cm)  
Normal tap water leads to calcareous deposits necessitating frequent circulator decalcification, see table on next page.

Calcium tends to deposit itself on the heating element. The heating capacity is reduced and service life shortened.

**-30°C to 80°C — Water with Glycol**

Below 5°C water has to be mixed with a glycol. The amount of glycol added should cover a temperature range 5°C lower than the operating temperature of the particular application. This will prevent the water/glycol from gelling (freezing) near the evaporating coil.

Excess glycol deteriorates the temperature accuracy due to its high viscosity.

**other temperatures:**

**SIL 200 (5150 and 6200 only), SIL 300 (6200 only):**

Silicone oil with a long life span (over 1 year) and negligible smell.

**SYNTH 260 (6200 only):**

Synthetic thermal liquid with a medium life span (several months) and little smell annoyance.

Heat transfer fluids are supplied with an EC Safety Data Sheet.



**Ensure, when selecting the heat transfer fluid, that no toxic gases can be generated. Flammable gases can build up over the fluid during usage. ▲**





Ensure the over temperature cut-off point is set lower than the fire point for the heat transfer fluid selected. ▲



The highest working temperature as defined by the EN 61010 (IEC 1010) must be limited to 25°C below the fire point of the bath fluid. ▲

### Water Quality and Standards

Process Fluid	Permissible (PPM)	Desirable (PPM)
<b>Microbiologicals</b>		
(algae, bacteria, fungi)	0	0
<b>Inorganic Chemicals</b>		
Calcium	<25	<0.6
Chloride	<25	<10
Copper	<1.3	<1.0
0.020 ppm if fluid in contact with aluminum		
Iron	<0.3	<0.1
Lead	<0.015	0
Magnesium	<12	<0.1
Manganese	<0.05	<0.03
Nitrates/Nitrites	<10 as N	0
Potassium	<20	<0.3
Silicate	<25	<1.0
Sodium	<20	<0.3
Sulfate	<25	<1
Hardness	<17	<0.05
Total Dissolved Solids	<50	<10
<b>Other Parameters</b>		
pH	6.5-8.5	7-8
Resistivity	0.01*	0.05-0.1*

\* MΩ-cm (compensated to 25°C)

Unfavorably high total ionized solids (TIS) can accelerate the rate of galvanic corrosion. These contaminants can function as electrolytes which increase the potential for galvanic cell corrosion and lead to localized corrosion such as pitting. Eventually, the pitting will become so extensive that refrigerant will leak into the water reservoir.

As an example, raw water in the United States averages 171 ppm (of NaCl). The recommended level for use in a water system is between 0.5 to 5.0 ppm (of NaCl).

Recommendation: Initially fill the tank with distilled or deionized water. Do not use untreated tap water as the total ionized solids level may be too high. This will reduce the electrolytic potential of the water and prevent or reduce the galvanic corrosion observed.

## Additional Fluid Precautions

When working with fluids other than water:

- Do not use any fluid until you have read and understood the label and the Material Safety Data Sheet (MSDS).
- Do not blend any fluids.
- Ensure any fluid residue or any other material is thoroughly removed before filling the bath with a different fluid.
- Always wear protective clothing, especially a face shield and gloves.
- Avoid spattering on any of the circulator's components, always *slowly* add fluid. When adding, point the opening of a container away from yourself.
- Use fume hoods.

## Filling Requirements

Ensure the reservoir drain port on the front of the bath is *closed* and that all plumbing connections are secure. Also ensure any residue is thoroughly removed before filling.



**Before using any fluid refer to the manufacturer's MSDS and EC safety data sheets for handling precautions. ▲**

To avoid spilling, place your containers into the bath before filling.

With a low level WARNING the circulator continues to run, with a FAULT the circulator will shut the refrigeration, pump and heater will shut down, see Section 6. The low level warning is at approximately 4 cm (1 5/8") below the top, the low level fault is at approximately 5.5 cm (2 1/8").



**Avoid overfilling, oil-based fluids expand when heated. ▲**

When pumping to an external system, keep extra fluid on hand to maintain the proper level in the circulating lines and the external system.

**Note** Monitor the fluid level whenever heating the fluid. ▲

## Draining



**Before draining any fluid refer to the manufacturer's MSDS and EC safety data sheets for handling precautions. ▲**



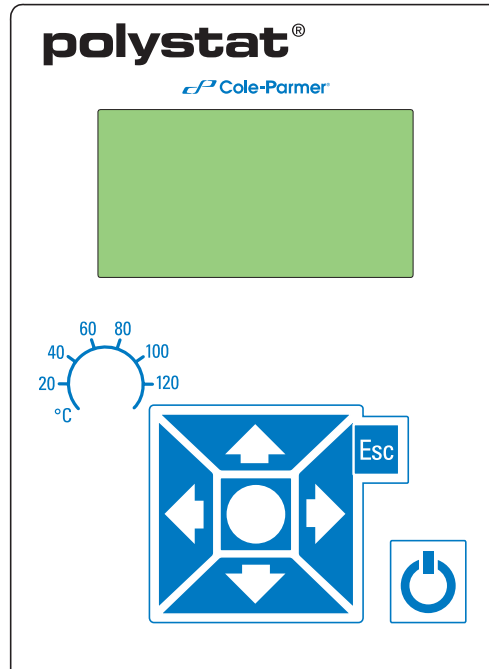
**Ensure the fluid is at a safe handling temperature, ~40°C. Wear protective clothing and gloves. ▲**

- place a suitable vessel underneath the drain. If desired, attach an 8 mm id tube on the drain.
- *slowly* turn the drain plug until flow is observed.

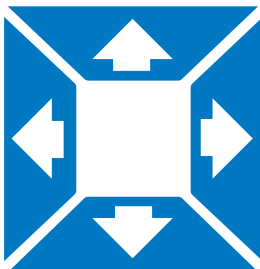
# Section 4 Operation

## Heating Immersion Circulator

The Cole Parmer Heating Immersion Circulators have a digital display and easy-to-use touch pad, five programmable setpoint temperatures, acoustic and optical alarms and adjustable high temperature protection.



Use this button to place the circulator in and out of standby mode.



Use these navigation arrows to move through the displays and to adjust values.



Use this button to start/stop the circulator. This button is also used to make and save changes on the display screen.



Use this button to cancel any changes and to return the circulator to its previous display. Canceling a change can only be made before the change is saved. In some cases, it is also used to save changes.

**NOTE** Holding this button for five seconds resets the display contrast to the default level and also brings up the language menu to change, if needed, the displayed language. See **Settings - Display Options** in this Section. ▲



Use the adjacent dial for adjusting the High Temperature Cutout. Details are explained in this Section.

## Setup




Cooling/heating baths should be left in an upright position at room temperature (~25°C) for 24 hours before starting. This will ensure the lubrication oil has drained back into the compressor. ▲

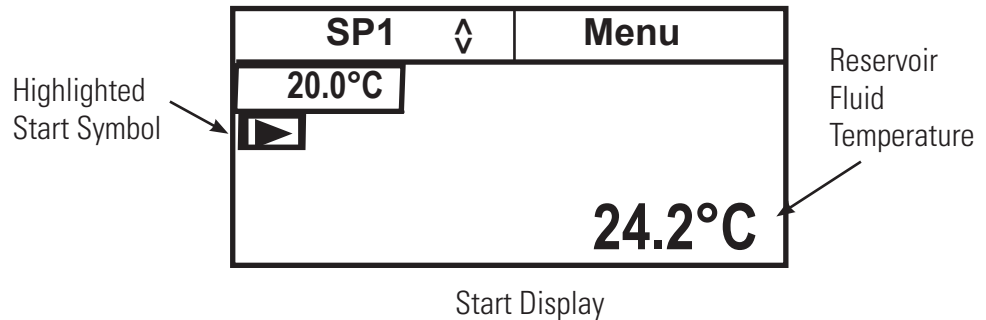



Before starting the circulator, double check all USB (optional), electrical and plumbing connections. ▲

## Start Up

Do not run the circulator until fluid is added to the bath. Have extra fluid on hand. If the circulator will not start refer to Section 6 Troubleshooting.

- Place the circuit protector located on the front of the circulator to the **I** position.
- Press , the Start Display will appear.
- Ensure the start symbol has a highlight box around it, if not use the arrow keys to navigate to the symbol.



- Press . The circulator will start and the start symbol will turn into a stop symbol (■).



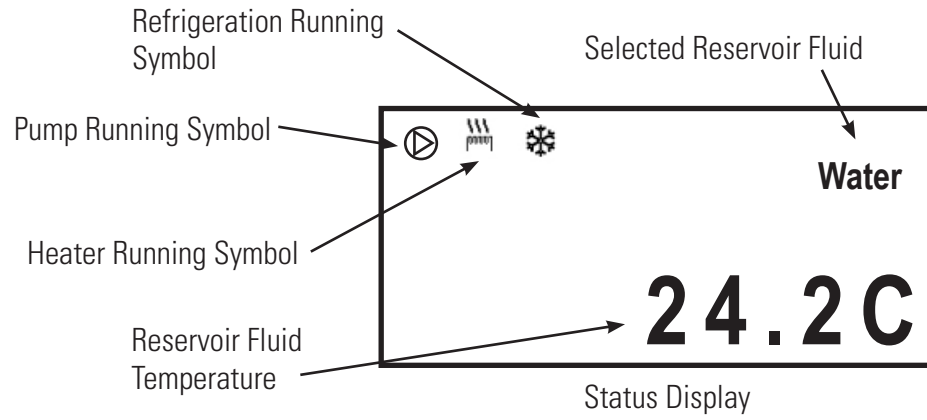
**NOTE** It will take 30 seconds for the compressor to start. ▲

**NOTE** After start, check external plumbing connections for leaks. ▲

The **SP1** and **Menu** portions on the top of the display are used to view and/or change the controller's settings. They are explained in detail later in this Section.

## Status Display

If desired, press **Esc** to toggle between the Start/Status Displays.



## Standby Mode


Press , the display will go blank and the circulator will be in the standby mode.

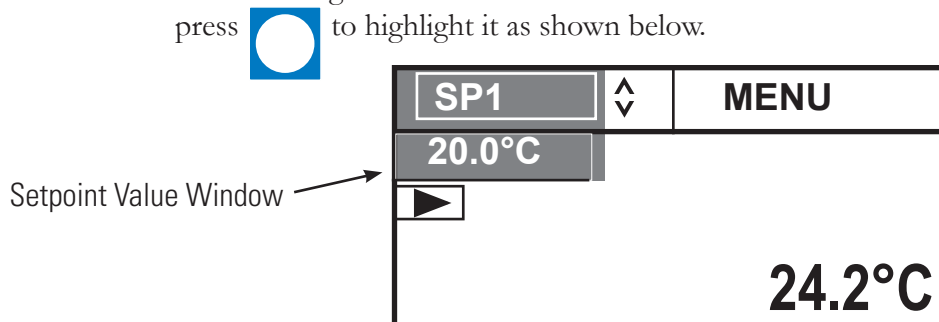
## Changing the Setpoint

**NOTE** You cannot adjust the setpoint closer than 0.1°C to either of the fluid's system limits, see Fluids Type in this Section, or beyond the circulator's temperature range. ▲

The setpoint can be changed with the circulator running or not.

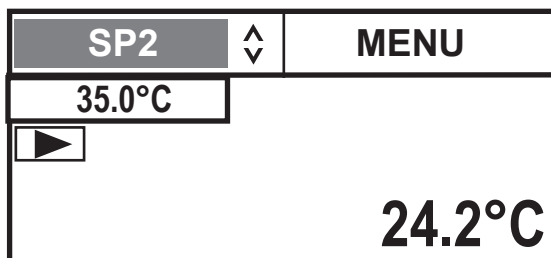
The Setpoint is the desired fluid temperature. The circulator can store up to five setpoints, **SP1** through **SP5**. The procedure for changing the stored setpoint values is discussed later in this Section.


Use the navigation arrows and move to the **SP1** window and then press  to highlight it as shown below.

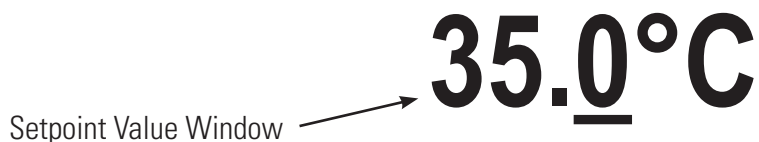



Use the up and down navigation arrows to bring up the desired setpoint and then press .

The display on the Setpoint Value Window will now indicate the corresponding setpoint's stored value.



If desired, you can change the displayed setpoint value by using the navigation arrows to highlight the Setpoint Value Window and then pressing . The right-most digit will have a cursor beneath it.





Use the left and right arrows to move the cursor to the desired digit and then use the up and down arrows to change the value. Once all the desired changes are made, press  to save the change.

**NOTE** Using this procedure also changes the setpoint's stored value. ▲

## Menu Displays


The circulator uses menus to view/change the settings.

**NOTE** The circulator does not need to be running to view/change these settings. ▲

For all Menu displays, once  is pressed to change a display, you can press  to return to the previous screen.

1. Use the right arrow button to highlight **Menu** and the display brings up the Main Menu Display.

SP1	Menu
Settings	^
System	
	v

2. Use the up and down arrow to highlight the desired setting and then press  to bring up additional submenus.

Application Settings	^
Display Options	
	v
Menu	

See page 4-7.

SP1	Menu
Settings	^
System	
	v

Messages	^
Run Time	
Configuration	
Password/Reset	v
Menu	

See page 4-12.

## Menu

The **Menu** line, at the bottom of all the submenu displays, is another way to return the circulator back to the Main Menu Display.

1. From any submenu display, use the down arrow button to highlight **Menu**.

Application Settings	^
Display Options	
	v
Menu	

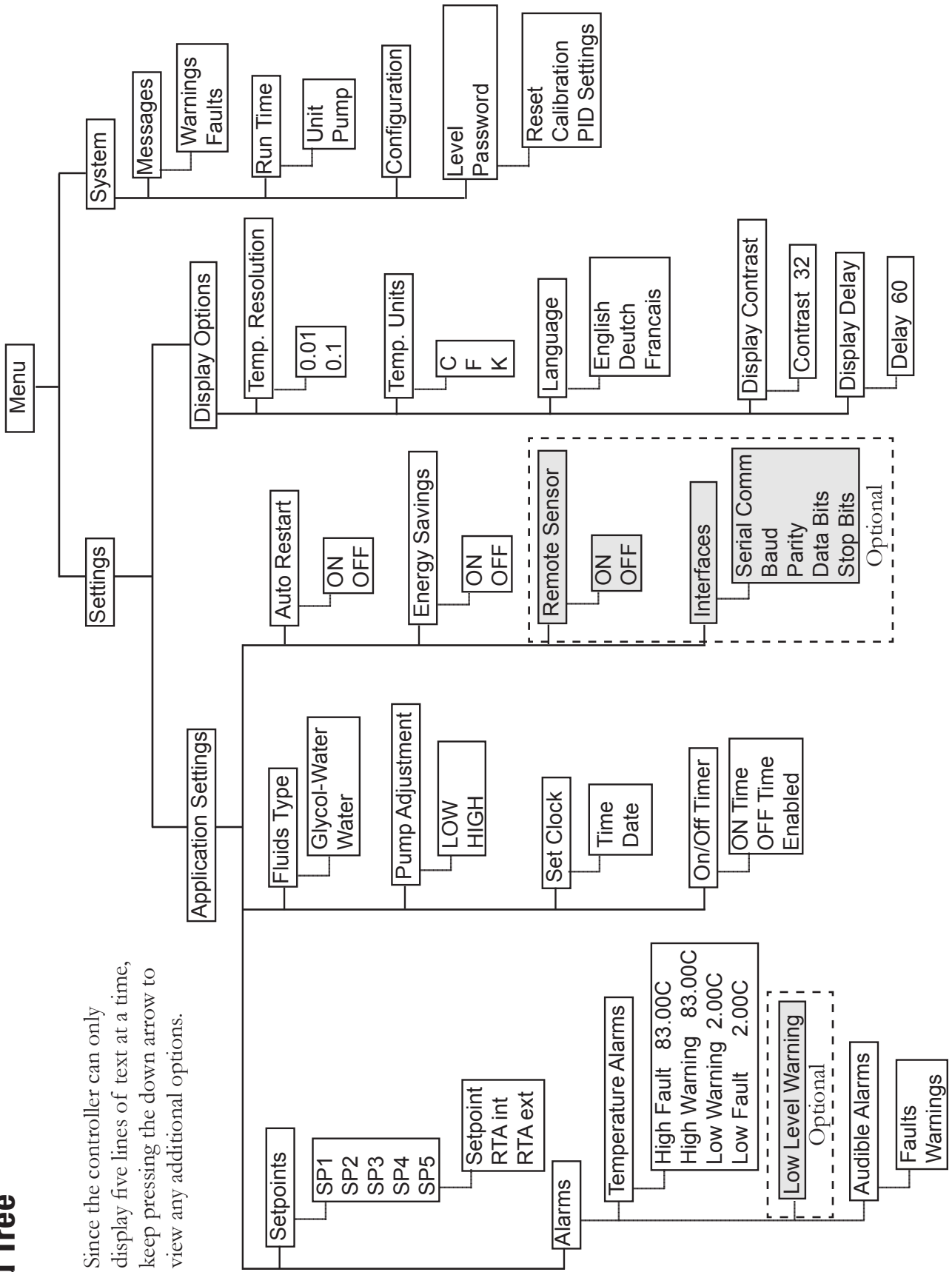
2. Press  to return to the Main Menu Display.

SP1	Menu
Settings	^
System	
	v

Pressing  from the **Menu** line returns you to the previous screen.

# Menu Tree

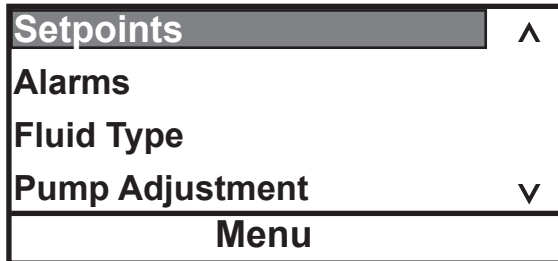
Since the controller can only display five lines of text at a time, keep pressing the down arrow to view any additional options.



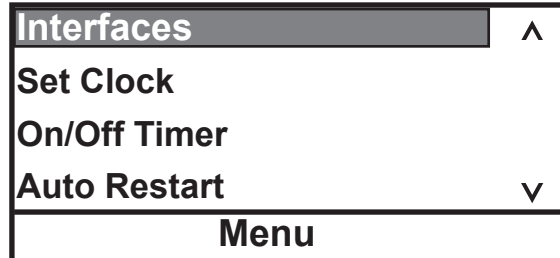



**Settings - Application Settings** is used to view/adjust the five Setpoints and Real Temperature Adjustments (RTA) enable/disable the alarms, change the fluid type, set the pump speed, configure the interfaces (optional), set the clock, turn the timer on or off, and turn auto restart and energy savings on or off.

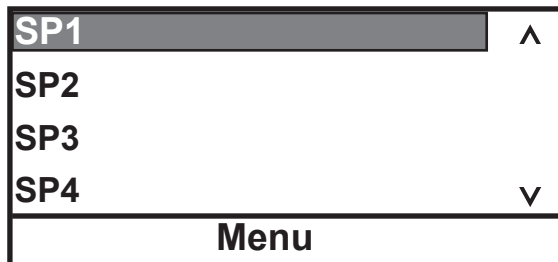
1. With **Application Settings** highlighted press  to view:



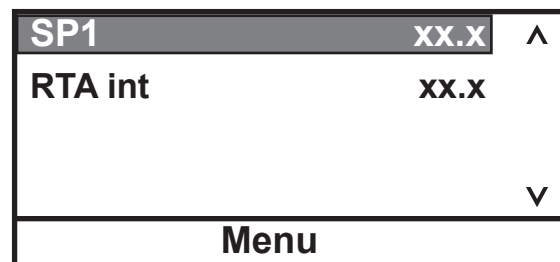
2. Scroll down for additional options:



3. With **Setpoints** highlighted, press  to display the list. Use the up/down arrows to highlight the desired **SP**. **NOTE** Use the down arrow to display **SP5**. ▲




4. Press .





If this temperature on the Start/Status Display does not accurately reflect the actual temperature in the reservoir, an RTA can be applied. The RTA can be set  $\pm 10^{\circ}\text{C}$  ( $\pm 18^{\circ}\text{F}$ ).

As an example, if the circulator's temperature is stabilized and displaying  $20^{\circ}\text{C}$  but a calibrated reference thermometer reads  $20.5^{\circ}\text{C}$ , the RTA should be set to  $-0.5^{\circ}\text{C}$ . After you enter a RTA value allow it to stabilize before verifying the temperature in the bath. **NOTE** If display accuracy is required, we recommend repeating this procedure at various setpoint temperatures and on a regular basis. ▲

**NOTE** You cannot adjust the setpoint closer than  $0.1^{\circ}\text{C}$  to either of the fluid's system limits, see Fluids Type in this Section. ▲

4. With the desired line highlighted press .

The right-most digit will have a cursor beneath it. Use the left and right arrows to move the cursor to the desired digit and then use the up and down arrows to change the value. Once all the desired changes are made, press  to save the change, or  to cancel it.

**35.0°C**

**Alarms** is used to view/adjust the high and low temperature alarm limits, to enable/disable the audible alarms and to configure the low level warning reaction.

1. With **Alarms** highlighted, press  to display:

<b>Temperature Alarms</b>	^
<b>Audible Alarms</b>	
<input type="checkbox"/> <b>Low Level Warning</b>	
	v
<b>Menu</b>	

2. With **Temperature Alarms** highlighted, press  to display:

<b>High Fault</b>	<b>83.0°C</b>	^
<b>High Warn</b>	<b>83.0°C</b>	
<b>Low Warn</b>	<b>2.0°C</b>	
<b>Low Fault</b>	<b>2.0°C</b>	v
<b>Menu</b>		


3. Highlight the desired limit and press . Follow the same procedure used to change a setpoint.

If the Fault temperature is exceeded the circulator will shut down and, if enabled, the audible alarm will sound. If the Warn temperature is exceeded the circulator will continue to run and, if enabled, the audible alarm will sound. In both cases a message will be displayed.

**High Fault** cannot be set below **High Warn**.  
**High Warn** cannot be set below **Low Warn**.  
**Low Fault** cannot be set above **High Warn**.

Press , or use the **Menu** window, to save and return to the previous display.

1. With **Audible Alarms** highlighted, press  to display the alarms.

Highlight the desired alarm and press  to toggle between enable and disable mode.

<input checked="" type="checkbox"/> <b>Faults</b>	^
<input type="checkbox"/> <b>Warnings</b>	
	v
<b>Menu</b>	

1. With **Low Level** highlighted, press  to toggle the low level warning alarm on/off:



<b>Temperature Alarms</b>	^
<b>Audible Alarms</b>	
<input checked="" type="checkbox"/> <b>Low Level Warning</b>	
	v
<b>Menu</b>	

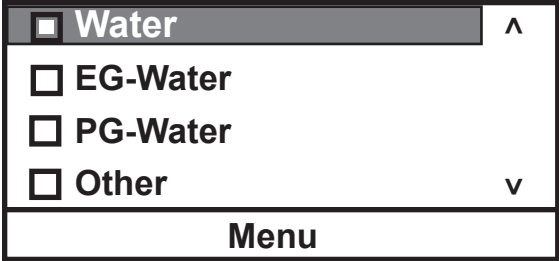
Press , or use the **Menu** window, to save and return to the previous display.


If **Faults** is enabled the alarm will sound when a fault occurs. If **Warnings** is enabled the alarm will sound when a warning occurs.

Press , or use the **Menu** window, to save and return to the previous display.



**Fluids Type** is used to identify the type of fluid used. The controller uses the fluid type to automatically set certain operating parameters.

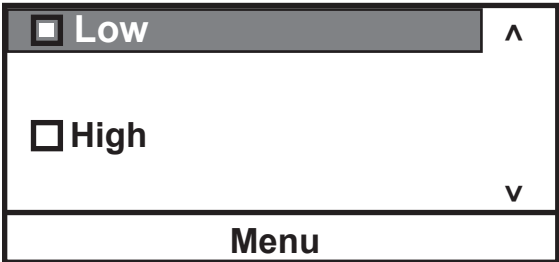
- 1. With **Fluid Type** highlighted, press  to display the list of acceptable fluids.
- Highlight the desired fluid and press  to select it.



- 2. With the desired fluid selected press , or use the **Menu** window, to save and return to the previous display.

**Pump Adjustment** is used to review/set the desired pump speed.

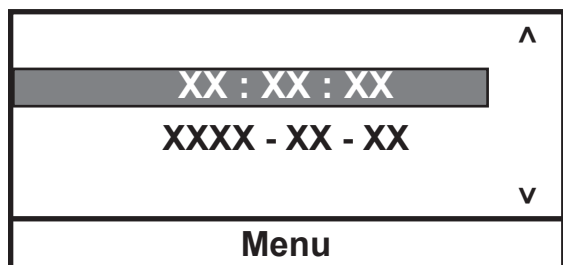
- 1. With **Pump Adjustment** highlighted, press  to display the speeds.
- Highlight the desired speed and press  to select it.




Fluid system limits	High °C	Low °C
<b>All circulators:</b>		
<b>Distilled Water</b>	+98	+2
<b>DI Water (up to 3 Ω)</b>	+98	+2
<b>EG-Water</b>	+103	-35
<b>PG-Water</b>	+103	-23
<b>For Standard Plus circulators:</b>		
<b>SIL 200</b>	+153	+17
<b>For Advanced circulator:</b>		
<b>SIL 200</b>	+203	+17
<b>SIL 300</b>	+203	+77
<b>SYNTH 260</b>	+203	+42

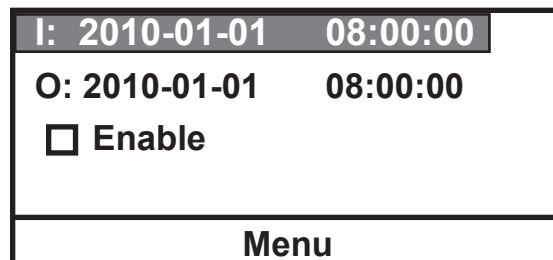
**NOTE** The range is also limited by the bath temperature range, see Section 2. ▲

**Set Clock** is used to set the controller's time (hr : min : sec) and date (year - month - day).



**On/Off Timer** is used to enable and set the controller's timer.

1. With **On/Off Timer** highlighted, press  to display the on (I) and off (O) time as well as the enable box.



After setting the on and off times select **Enable** to activate the timer.



**Auto Restart** is used to enable the auto restart feature. When enabled, the circulator will automatically restart after a power failure or power interruption condition.

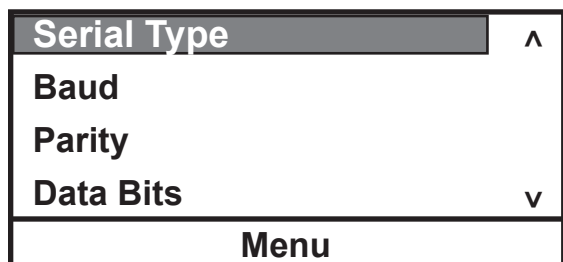
1. With **Auto Restart** highlighted, press  to toggle between enable and disable.

**Energy Saving** is used to enable the energy savings mode. The Energy Saving mode is primarily designed for applications running under a stable load. Enabling the mode saves energy by reducing the circulator's heater power and cooling requirements. This can result in substantial energy savings over the life of the circulator . The default setting is **ON**.

1. With **Energy Saving** highlighted, press  to toggle between enable and disable. The default is disable except for C15++ baths which have an enable default.

**Interfaces** is used to enable/configure the optional serial communications feature.

1. With **Interfaces** highlighted, press  to display the list of parameters.  
Highlight the desired parameter and press  to view the available options.




**Available options:**

- Serial Type** RS232, RS485, Off
- Baud** 19200, 9600, 4800, 2400, 1200, 600, 300
- Parity** None, Odd, Even
- Data Bits** 8
- Stop Bits** 1, 2

See the Appendix for additional information.

**Settings - Display Options** is used to view/adjust the display's Temperature Units, the Temperature Resolution, the displayed Language, and the Display Contrast and Display Delay.

1. With **Temp. Unit** highlighted press . Use the up/down arrows to highlight the desired temperature scale.


Press .

<input checked="" type="checkbox"/> °C	^
<input type="checkbox"/> °F	
<input type="checkbox"/> °K	v
Menu	

2. With **Temp. Resolution** highlighted press .

Use the up/down arrows to highlight the desired resolution. Press .



<input type="checkbox"/> 0.01	^
<input checked="" type="checkbox"/> 0.1	
	v
Menu	

3. With **Language** highlighted press . Use the up/down arrows to highlight the desired language. (Scroll down for additional languages.)

Press .

<input checked="" type="checkbox"/> English	^
<input type="checkbox"/> Deutsch	
<input type="checkbox"/> Francais	
<input type="checkbox"/> Espanol	v
Menu	


4. With **Display Contrast** highlighted press .


Press  again and use the up/down arrows keys to change the contrast. With the desired contrast showing, press  again.

Contrast	32	^
		v
Menu		

**NOTE** Holding  for five seconds resets the display contrast to the default level and also brings up the language menu to change, if needed, the displayed language. ▲

5. With **Display Delay** highlighted press  to enable/disable it.

Use the up/down arrows to highlight the time and press  again.

Use the up/down arrows to change the value. Once the desired delay is displayed press .

<input checked="" type="checkbox"/> Delay	^
60 sec	v
Menu	

With **Display Delay** enabled and the Start Display showing, if no arrows are pressed the Start Display will change to the Status Display after the delay expires.

**System Messages** is used to view any Warning or Fault messages.

1. With **Messages** highlighted, press  to display the options.

<b>Warnings</b>	^
<b>Faults</b>	
	v
<b>Menu</b>	

**System Run Time** is used to view the circulator (**Unit**) and pump operating hours.

1. With **Run Time** highlighted, press  to display the times.

<b>Unit</b>	<b>xxx hours</b>	^
<b>Pump</b>	<b>xxx hours</b>	
		v
<b>Menu</b>		

**System Configuration** is used to view the circulator's configuration.

1. With **Configuration** highlighted, press  to display the settings.


<b>Head</b>	<b>1</b>
<b>FW</b>	<b>XXXXXXXX.A</b>
<b>Checksum</b>	<b>XXXX</b>
<b>Bath</b>	<b>C6; 115V</b>
<b>FW</b>	<b>XXXXXXXX.A</b>
<b>Menu</b>	

**NOTE** Heating baths display **Bath Unknown. ▲**

**System - Password/Reset** is used only by a qualified technician. Changing the password enables circulator reset options, the temperature sensor calibration procedure and displays PID values.

1. With **Password/Reset** highlighted, press  to display:

Level	User	^
Password	0	
		v
Menu		

2. Press  and change the number to **1**.

Level	User	^
Password	1	
		v
Menu		

3. Press  to display:



Level	Operator	^
Password	1	
Reset		
Calibration		v
Menu		

**NOTE** The circulator resets to the **User** mode whenever it is turned off. The display also resets to the **User** mode whenever the Start/Status Display is displayed continuously for 10 minutes. ▲

Scroll down to display **PID Tuning**, see page 4-15.

1. If desired, highlight **Reset** and press  to display:


Reset user settings	^
Reset PID settings	
Reset both	
	v
Menu	

Highlight the desired reset option and press . A confirmation message will appear, press  again.

1. To calibrate the temperature sensor highlight **Calibration** and press  to display:

**NOTE** Ensure the RTA is set to 0 before doing a calibration. ▲

<b>Internal RTD</b>	▲
<b>External RTD</b>	
	▼
<b>Menu</b>	

2. With the desired sensor highlighted, press  to display:


<b>Calibrate</b>	▲
<b>Restore User Cal</b>	
<b>Save User Cal</b>	
<b>Restore Factory Cal</b>	▼
<b>Menu</b>	

3. With **Calibrate** highlighted, press  to display:


<b>Internal RTD</b>	<b>xx.x</b>	▲
<b>High</b>	<b>xx.x</b>	
<b>Low</b>	<b>xx.x</b>	
<b>Calibrate</b>	<b>SP</b>	<b>xx.x</b> ▼
<b>Menu</b>		

4. Highlight the **SP** temperature box and enter either the desired high or low setpoint value.

<b>Internal RTD</b>	<b>xx.x</b>	▲
<b>High</b>	<b>xx.x</b>	
<b>Low</b>	<b>xx.x</b>	
<b>Calibrate</b>	<b>SP</b>	<b>xx.x</b> ▼
<b>Menu</b>		


5. Press  and enter the desired calibration temperature .

<b>Internal RTD</b>	<b>xx.x</b>	▲
<b>High</b>	<b>xx.x</b>	
<b>Low</b>	<b>xx.x</b>	
<b>Calibrate</b>	<b>SP</b>	<b>xx.x</b> ▼
<b>Menu</b>		


6. Highlight **Calibrate** and the press  to complete the procedure.

<b>Internal RTD</b>	<b>xx.x</b>	▲
<b>High</b>	<b>xx.x</b>	
<b>Low</b>	<b>xx.x</b>	
<b>Calibrate</b>	<b>SP</b>	<b>xx.x</b> ▼
<b>Menu</b>		

7. Repeat for the other calibration point.

Once the calibration is complete you can store it into the circulator's memory by selecting **Save User Cal** and pressing .

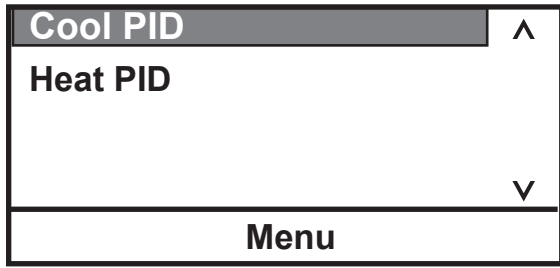
You can later restore the same calibration by highlighting **Restore User Cal** and pressing .

Another option is to restore the factory calibration values by highlighting **Restore Factory Cal** and pressing .

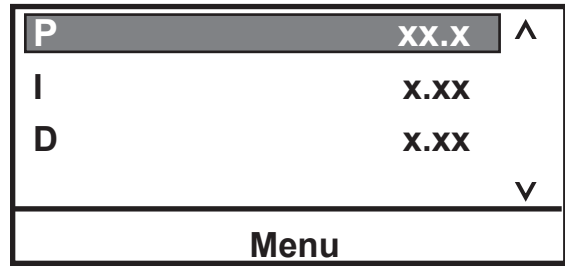
The **Save Factory Cal** option is designed to be used only by a qualified technician.



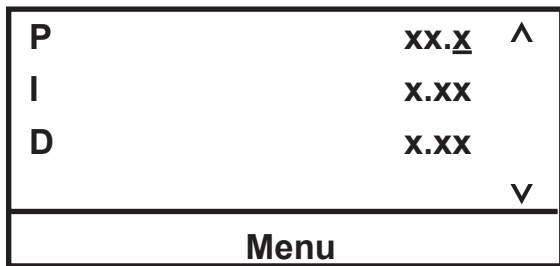
1. With **PID Tuning** highlighted, press  to display:



2. Highlight the desired PID and press  to display:



3. If required, press  to change the value.



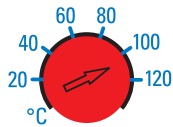
Factory values are:

P = 05.0

I = 0.10

D = 0.00

## High Temperature Cutout



HTC (Temperature range varies with type of immersion circulator.)

To protect your application, the adjustable High Temperature Cutout (HTC) ensures the heater will not exceed temperatures that can cause serious damage. A temperature sensor is located in the bath fluid. A High Temperature fault occurs when the temperature of the sensor exceeds the set temperature limit.

In the event of a fault the circulator will shut down and display a fault message, see Section 6. The cause of the fault must be identified and corrected before the circulator can be restarted.

The cutout is not preset and must be adjusted. To set the cutout, with the circulator off use a flat head screwdriver to turn the red dial fully clockwise. Start the circulator. Adjust the setpoint for a few degrees higher than the highest desired fluid temperature and allow the bath to stabilize at the temperature setpoint. Then slowly turn the dial counterclockwise until the circulator shuts down and the message appears. Press the enter key to clear the message.

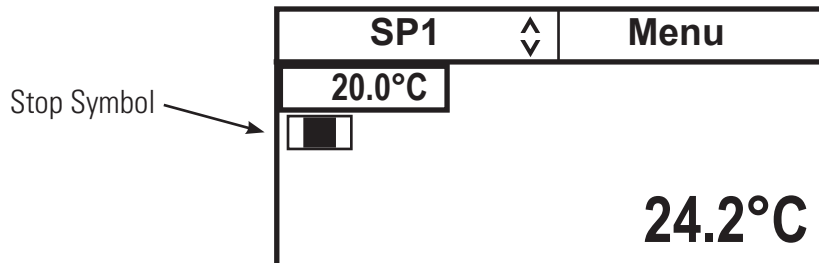
Before you can restart the circulator it has to cool down a few degrees. To restart, press the black ring surrounding the red dial - and then press the enter key again. If Auto Restart is enabled the circulator will restart, if disabled use the Start Up procedure.

**NOTE:** We recommend periodically rechecking operation or if the circulator is moved. ▲

## Stopping the Circulator

Ensure the stop symbol is highlighted, if not use the arrow keys to navigate to the symbol.


Press . The circulator will stop and the stop symbol will turn into a start symbol ().



## Power Down

Press . The display will go blank.

## Shut Down

Place the circuit protector on the front of the circulator to the  position.



Using any other means to shut the circulator down can reduce the life of the compressor. ▲



Always turn the circulator off and disconnect it from its supply voltage before moving. ▲



The circuit protector located on the front of the circulator is not intended to act as a disconnecting means. ▲

## Restarting

**NOTE** When quickly restarting, the compressor may take up to 10 minutes before it starts to operate. ▲

## Section 5 Preventive Maintenance



Laboratory Grade Ethylene glycol (EG) is poisonous and flammable. Before performing any preventive maintenance refer to the manufacturer's most current MSDS for handling precautions. ▲



Disconnect the power cord prior to performing any maintenance. ▲

Handle the circulator with care, sudden jolts or drops can damage its components. ▲

There are no user serviceable components within the equipment panels.

### Cleaning

After time, the circulator's stainless steel surfaces may show spots and become tarnished. Normal stainless steel cleaners can be used.

Clean the bath vessel and built-in components at least every time the bath liquid is changed. Use water and a soft cloth.



Do not use scouring powder. ▲

The inside of the bath must be kept clean in order to ensure a long service life. Substances containing acidic or alkaline substances and metal shavings should be removed quickly as they could harm the surfaces causing corrosion. If corrosion (e.g., small rust marks) should occur in spite of this, cleaning with stainless steel caustic agents has proved to be suitable. These substances should be applied according to the manufacturer's recommendations.



For cleaning the baths do not use any substances which contain solvents. ▲

### Condenser Fins

For refrigerated baths, in order to maintain the cooling capacity of the bath, clean the fins two to four times per year, depending on the operating environment.

Switch off the circulator and unplug the power cord.

Clean the fins with compressed air.

For extreme soiling a qualified technician will need to remove the cooling compressor casing.

### Hoses

Inspect and tighten the circulator's external hoses and clamps daily.

## Testing the Safety Features

The safety features for high temperature protection and low liquid level protection must be checked at regular intervals. We recommend checking at least twice a year or if the circulator is moved.



### High temperature protection

Set a cut-off temperature that is lower than the desired setpoint temperature.

Switch on the circulator and ensure it shuts down at the set cut-off temperature.

If the circulator does not shut down have the it checked by a qualified technician.

Reset the safety to the desired temperature.



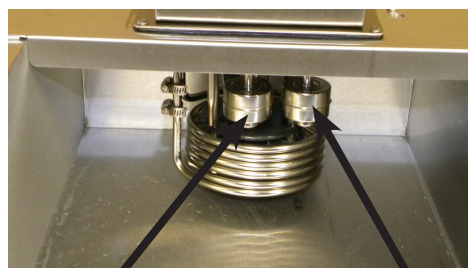
Acrylic unit's maximum high temperature setting should be limited to the temperature indicated on the label on the front of the bath, 80°C. ▲

### Low liquid level protection

With the circulator on, use a screwdriver and slowly push down on each sensor until the error message indicated below appears.

See Section 6 for details on error messages.

If either message does not appear, have the circulator checked by a qualified technician.




**FAULT:**  
**HTC/Low Level Fault**  
**PRESS ENTER**  
**(Advanced only)**

**LLC**  
**Low Level Cutout**

## Section 6 Troubleshooting

### Error Displays

Error messages are cleared by pressing the enter key (  ). Once the cause of the error message is identified and corrected, to restart the circulator - on circulators with an HTC error press the black ring surrounding the red dial - and then for all circulators press the enter key again. If **Auto start** is enabled the circulator will restart, if disabled use the Start Up procedure.

**FAULT:**  
**HTC/Low Level Fault**  
**PRESS ENTER**

Error Message (Typical)

#### Fault Displays

The heating element, pump and, if applicable, refrigeration shut down with a fault. A fault also sounds the alarm, if enabled.

Message	Action
<b>High Fixed Temp.</b>	<ul style="list-style-type: none"> <li>• circulator's nonadjustable high temperature protection limit exceeded</li> <li>• check fluid selection</li> <li>• check environmental conditions</li> </ul>
<b>High Temperature</b>	<ul style="list-style-type: none"> <li>• adjustable high temperature protection limit exceeded</li> <li>• check limit setting</li> <li>• check fluid selection</li> <li>• ensure circulator has adequate ventilation</li> </ul>
<b>High Temperature Refrigeration</b>	<ul style="list-style-type: none"> <li>• check voltage supply</li> <li>• the refrigeration may need servicing</li> </ul>
<b>HPC High Press. Cutout</b>	<ul style="list-style-type: none"> <li>• check for obstructions to air flow</li> <li>• the refrigeration may need servicing</li> </ul>
<b>HTC/Low Level Fault</b>	<ul style="list-style-type: none"> <li>• if the fluid level is greater than approximately 5.5 cm below the tank top it is a low level fault. Fill fluid to proper level.</li> <li>• if not, high temperature protection limit exceeded</li> <li>• check limit setting</li> <li>• allow circulator to cool down to at least 10°C cooler than the HTC setting</li> <li>• reset HTC by pressing black ring</li> <li>• set HTC to desired setting</li> </ul>

<b>LLC Low Level Cutout</b>	<ul style="list-style-type: none"> <li>• reservoir fluid level too low for safe operation</li> <li>• check fluid level</li> <li>• check for leaks</li> </ul>
<b>Low Fixed Temp.</b>	<ul style="list-style-type: none"> <li>• circulator's nonadjustable low temperature protection limit exceeded</li> <li>• check fluid selection</li> </ul>
<b>Low Temperature</b>	<ul style="list-style-type: none"> <li>• adjustable high temperature protection limit exceeded</li> <li>• check limit setting</li> <li>• check fluid selection</li> </ul>
<b>Motor Fault</b>	<ul style="list-style-type: none"> <li>• it can take over 10 minutes for the motor temperature to get low enough before the circulator can be restarted</li> </ul>
<b>MOL Motor Overload</b>	<ul style="list-style-type: none"> <li>• allow circulator to cool down</li> </ul>
<b>Open RTD1 Internal</b>	<ul style="list-style-type: none"> <li>• open internal temperature sensor</li> </ul>
<b>Open RTD2 External</b>	<ul style="list-style-type: none"> <li>• open external temperature sensor</li> </ul>
<b>Shorted RTD1 Internal</b>	<ul style="list-style-type: none"> <li>• shorted internal temperature sensor</li> </ul>
<b>Shorted RTD2 External</b>	<ul style="list-style-type: none"> <li>• shorted external temperature sensor</li> </ul>

### Warning Displays

The circulator will continue to run with a warning. A warning also sounds the alarm, if enabled.

<b>Bad Calibration</b>	<ul style="list-style-type: none"> <li>• redo calibration</li> </ul>
<b>High Temperature</b>	<ul style="list-style-type: none"> <li>• adjustable high temperature protection limit exceeded</li> <li>• check limit setting</li> <li>• check fluid selection</li> </ul>
<b>Low Level</b>	<ul style="list-style-type: none"> <li>• reservoir fluid level too low for safe operation</li> <li>• check fluid level</li> </ul>
<b>Low Temperature</b>	<ul style="list-style-type: none"> <li>• adjustable low temperature protection limit exceeded</li> <li>• check limit setting</li> <li>• check fluid selection</li> </ul>

## Checklist

### Circulator will not start

Check for error codes, see Error Codes in this section.

Ensure the circuit protector is in the on (I) position.

Make sure supply voltage is connected and matches the unit's nameplate rating  $\pm 10\%$

### No display

Recycle the circulator's circuit protector.

### Circulator will not circulate process fluid

Check the reservoir level. Fill, if necessary.

Check the application for restrictions in the cooling lines.

The pump motor overloaded. The pump's internal overtemperature overcurrent device will shut off the pump causing the flow to stop. This can be caused by low fluid, debris in system, operating circulator in a high ambient temperature condition or excessively confined space. Allow time for the motor to cool down.

Make sure supply voltage matches the circulator's nameplate rating  $\pm 10\%$ .

### Inadequate temperature control

Verify the setpoint.

On refrigerated baths, make sure the condenser is free of dust and debris.

Check the fluid concentration.


Ensure installation complies with the site requirements in Section 3.

Make sure supply voltage matches circulator nameplate rating  $\pm 10\%$ .

If the temperature continues to rise, make sure your application's heat load does not exceed the rated specifications.

Check for high thermal gradients (e.g., the application load is being turned on and off or rapidly changing).

### Circulator shuts down

Ensure  button wasn't accidentally pressed.

Ensure the circuit protector is in the on (I) position.

Check for error codes.

Make sure supply voltage is connected and matches the circulator's nameplate rating  $\pm 10\%$ .

Restart the circulator.

### **USB Driver Not Recognized**

If your operating system does not automatically recognize the optional driver log on to:

<http://www.ftdichip.com/FTDrivers.htm>

for instructions.



# Appendix AC Serial Communications Protocol

Serial communication is accomplished through the USB port on the chiller. If your operating system does not automatically recognize the optional driver log on to: <http://www.ftdichip.com/FTDrivers.htm> for instructions.

**Note** This appendix assumes you have a basic understanding of communications protocols. Information on the NC, STANDARD and NAMUR protocols is available upon request. ▲

**Note** Keypad operation is still available with serial communications enabled. ▲

All commands must be entered in the exact format shown in the tables on the following pages. The tables show all commands available, their format and responses. Chiller responses are either the requested data or an error message. The chiller response must be received before the host sends the next command.

The host sends a command embedded in a single communications packet, then waits for the chiller's response. If the command is not understood, the chiller responds with an error command. Otherwise, the chiller responds with the requested data.

Commands are not case sensitive. Upper or lower case letters may be used. Commands are listed in the Commands Table, error responses are given in the Errors Table, and symbols are shown in the Key Table.

Key	
Symbol	Meaning
[B]	A binary value 0 or 1 (0 = Off, FALSE or Disable(d); 1 = On, TRUE or Enable(d)).
[CR]	Carriage return – used as the termination character.
[U]	Text representing the units associated with a value.
[V]	A value that can be requested in a read command or sent as part of a set command.
[V <sub>MAX</sub> ]	Maximum allowed value. Part of error message when set value is too high.
[V <sub>MIN</sub> ]	Minimum allowed value. Part of error message when set value is too low.

**Value:** Read commands return analog [V] or bit [B] values or settings, while set commands send analog or bit settings. Read commands return values with the same displayed precision. Set command messages missing the space character between the command and the setting will be rejected, as the user's intent is unclear.

**Units:** A read command returning an analog [V] value or setting, will include the units [U] associated with that value or setting. A set command sending an analog value will not include the units. The units returned by the complementary read command are assumed.

**Termination character:** A carriage return [CR] is used to terminate command and response messages. (Typically the "Enter" key on the keyboard.)

**Note** The inter-character timeout (time between transmitted characters) is set to 30 seconds. Exceeding the timeout will clear the receiver buffer and require the message to be retransmitted.

**Note** Special characters (backspace, delete, insert, etc.) are not recognized by the protocol and generate error responses.

## Commands Table:

<b>Commands</b>		<i>All messages from master and slave are terminated with a carriage return [CR]</i>	
Command Description	<i>Notes</i>	Master Sends	Sample Slave Response <i>(echo off)</i> <span style="float:right"><i>Alternate units</i></span>
Read Temperature	<i>Internal</i>	RT	[V]C <span style="float:right">F K</span>
Read Temperature 2	<i>External</i>	RT2	[V]C <span style="float:right">F K</span>
Read Displayed Setpoint		RS	[V]C <span style="float:right">F K</span>
Read Setpoint X (X = 1 to 5)		RSX	[V]C <span style="float:right">F K</span>
Read High Temperature Fault		RHTF	[V]C <span style="float:right">F K</span>
Read High Temperature Warn		RHTW	[V]C <span style="float:right">F K</span>
Read Low Temperature Fault		RLTF	[V]C <span style="float:right">F K</span>
Read Low Temperature Warn		RLTW	[V]C <span style="float:right">F K</span>
Read Proportional Heat Band Setting		RPH	[V]%
Read Proportional Cool Band Setting		RPC	[V]%
Read Integral Heat Band Setting		RIH	[V]Repeats per minute
Read Integral Cool Band Setting		RIC	[V]Repeats per minute
Read Derivative Heat Band Setting		RDH	[V]Minutes
Read Derivative Cool Band Setting		RDC	[V]Minutes
Read Temperature Precision		RTP	[V]
Read Temperature Units		RTU	[V} <span style="float:right">C,F,K</span>
Read Unit On		RO	[B]
Read External Probe Enabled		RE	[B]
Read Auto Restart Enabled		RAR	[B]
Read Energy Saving Mode		REN	[B]
Read Time		RCK	hh:mm:ss
Read Date		RDT	mm/dd/yyyy or dd/mm/yyyy
Read Date Format		RDF	MM/DD/YYYY or

<b>Commands</b>		<i>All messages from master and slave are terminated with a carriage return [CR]</i>	
Command Description	<i>Notes</i>	Master Sends	Sample Slave Response <i>(echo off) Alternate units</i>
Read Firmware Version		RVER	[V]
Read Firmware Checksum		RSUM	[V]
Set Displayed Setpoint		SS [V]	OK
Set Setpoint X (X = 1 to 5)		SSX [V]	OK
Set High Temperature Fault		SHTF [V]	OK
Set High Temperature Warning		SHTW [V]	OK
Set Low Temperature Fault		SLTF [V]	OK
Set Low Temperature Warning		SLTW [V]	OK
Set Proportional Heat Band Setting		SPH [V]	OK
Set Proportional Cool Band Setting		SPC [V]	OK
Set Integral Heat Band Setting		SIH [V]	OK
Set Integral Cool Band Setting		SIC [V]	OK
Set Derivative Heat Band Setting		SDH [V]	OK
Set Derivative Cool Band Setting		SDC [V]	OK
Set Temperature Resolution		STR [V]	OK
Set Temperature Units		STU [V] C,F,K	OK
Set Unit On Status		SO [B]	OK
Set External Probe On Status		SE [B]	OK
Set Auto Restart Enabled		SAR [B]	OK
Set Energy Saving Mode		SEN [V]	OK
Set Pump Speed		SPS [V] L, H	OK

## Errors Table:

<b>Errors</b>		
Error Description	Notes	Slave Responds
<i>Not defined, not implemented or incorrectly formatted</i>		? Unsupported command
<i>Extra characters...</i>		? Format error
<i>Set value too high</i>		? Maximum allowed is $[V_{MAX}]$
<i>Set value too low</i>		? Minimum allowed is $[V_{MIN}]$
<i>Argument to binary set command not 0 or 1</i>		? Value must be 0 or 1
<i>Set command attempted while in read only mode</i>		? Mode is read only
<i>Set command failed (e.g. SO 1 with low level)</i>		? Failed

**RUFS** Read Unit Fault Status

This command returns 5 values. These are decimal representations of hexadecimal values. Each individual bit of the value represents a different warning, fault or status.

decimal	hex	B7	B6	B5	B4	B3	B2	B1	B0
1	1	0	0	0	0	0	0	0	1
2	2	0	0	0	0	0	0	1	0
4	4	0	0	0	0	0	1	0	0
8	8	0	0	0	0	1	0	0	0
16	10	0	0	0	1	0	0	0	0
32	20	0	0	1	0	0	0	0	0
64	40	0	1	0	0	0	0	0	0
128	80	1	0	0	0	0	0	0	0

Value	Description of bits
$V_1$	B0 - b5 unused B6 rtd1 shorted B7 rtd1 open
$V_2$	B0 HTC fault B1 high RA temperature fault B2 - b7 unused
$V_3$	B0 low level warn B1 lo temperature warn B2 high temperature warn B3 low level fault B4 lo temperature fault B5 high temperature fault B6 low temperature fixed fault B7 high temperature fixed fault
$V_4$	B0 PWM heat duty cycle > 0 B1 compressor On/Off B2 Pump On status B3 Unit On status B4 Unit Stopping B5 Unit fault status B6 unused B7 Beeper On status
$V_5$	B0 Pump speed fault B1 MOL fault B2 HPC fault B3 Cool Icon On steady (unit is cooling at max capacity) B4 Cool Icon flashing (unit is B5 Heat Icon On steady B6 Heat Icon flashing B7 External sensor controlling

Refer to Key table on page 1 for explanation of symbols and their meanings.

Examples:

Read Temperature:

Host

R	T		<b>CR</b>
Command			[CR]

Controller:

2	0	.	0	C	<b>CR</b>
[V]			[U]	[CR]	

Set Setpoint:

Host

S	S		2	0	<b>CR</b>
Command			[V]	[CR]	

Controller:

O	K	<b>CR</b>
Command Accepted		[CR]

Read Temperature 2:

Host:

R	T	2	<b>CR</b>		
2	0	.	0	C	[CR]

Controller:

Set Setpoint to -22°C when minimum allowed is -20°C: Minimum allowed is  $[V_{MIN}]$

Host:

S	S		-	2	2	<b>CR</b>															
?		M	i	n	i	m	u	m	a	l	l	o	w	e	d	i	s	-	2	0	<b>CR</b>

Controller:

# DECLARATION OF CONFORMITY

Manufacturer: Cole Parmer  
Address: 625 East Bunker Court  
Vernon Hills, IL 60061



Year of inception 2011

We declare that the following products conform to the Directives and Standards listed below.

Products: Polystat cooling/heating and heating liquid baths, non refrigerated heating liquid baths and immersion liquid circulators with the following bill of material numbers.

212111100, 212111800, 212112100, 212112800, 212113100, 212113800, 212114100, 212114800,  
212115100, 212115800, 212116100, 212116800, 212117100, 212117800, 212118100, 212118800,  
212119100, 212119800, 212131100, 212131800, 212132100, 212132800, 212133100, 212133800,  
212134100, 212134800, 212180100, 212180800, 212190100, 212190800, 212211100, 212211800,  
212212100, 212212800, 212213100, 212213800, 212233100, 212233800, 212234100, 212234800,  
212280100, 212280800, 212290100, 212290800, 212311100, 212311800, 212312100, 212312800,  
212313100, 212313800, 212331100, 212331800, 212332100, 212332800, 212333100, 212333800,  
212334100, 212334800, 212390100, 212390800.

All models rated 115 Volts, 60 Hz or 230 Volts, 50 Hz

Equipment Class:

Measurement, control and laboratory.

Directives and Standards:

2004/108/EC – Electromagnetic Compatibility ( EMC Directive ):

EN 61326-1: 2006 – Electrical equipment for measurement, control, and laboratory use – EMC Requirements - EMC Class A.

2006/95/EC – Low Voltage Directive ( LVD ):

EN 61010-1: 2001 – Safety requirements for electrical equipment for measurement, control, and laboratory use – General Requirements.

EN 61010-2-010: 2003 – Safety requirements for electrical equipment for measurement, control, and laboratory use – Part 2-010: Particular requirements for laboratory equipment for the heating of materials.

Manufacturer's Authorized Representative:

Date:

  
\_\_\_\_\_

Mark Sinclair

R & D Manager

18 October 2011

# RoHS DECLARATION OF CONFORMITY

Manufacturer: Cole Parmer  
Address: 625 East Bunker Court  
Vernon Hills, IL 60061

Products: Polystat cooling/heating and heating liquid baths, non refrigerated heating liquid baths and immersion liquid circulators with the following bill of material numbers.

212111100, 212111800, 212112100, 212112800, 212113100, 212113800, 212114100, 212114800, 212115100, 212115800, 212116100, 212116800, 212117100, 212117800, 212118100, 212118800, 212119100, 212119800, 212131100, 212131800, 212132100, 212132800, 212133100, 212133800, 212134100, 212134800, 212180100, 212180800, 212190100, 212190800, 212211100, 212211800, 212212100, 212212800, 212213100, 212213800, 212233100, 212233800, 212234100, 212234800, 212280100, 212280800, 212290100, 212290800, 212311100, 212311800, 212312100, 212312800, 212313100, 212313800, 212331100, 212331800, 212332100, 212332800, 212333100, 212333800, 212334100, 212334800, 212390100, 212390800.

All models rated 115 Volts, 60 Hz or 230 Volts, 50 Hz

Cole Parmer certifies that the above Polystat models meet the requirements of DIRECTIVE 2002/95/EC, Restriction of Hazardous Substances Directive ( RoHS ). Cole Parmer certifies that these Polystat models contain less than the following indicated amounts of the six RoHS banned substances with the exemption stated in Note 2 below:

Substance		Threshold Level
Lead...	Pb	Less than 0.1% <sup>1 &amp; 2</sup>
Mercury...	Hg	Less than 0.1% <sup>1</sup>
Hexavalent Chromium ...	Cr (VI)	Less than 0.1% <sup>1</sup>
Polybrominated Biphenyls ...	PBB	Less than 0.1% <sup>1</sup>
Polybrominated Diphenyl Ethers ...	PBDE	Less than 0.1% <sup>1</sup>
Cadmium ...	Cd	Less than 0.01% <sup>1</sup>
Notes: 1. Tolerated maximum concentration value by weight in homogeneous materials. 2. Exemptions - Lead as an alloying element in steel containing up to 0.35% lead by weight, aluminum containing up to 0.4% lead by weight and as a copper alloy containing up to 4% lead by weight.		

Manufacturer's Authorized Representative:

Date:

  
\_\_\_\_\_  
Mark Sinclair  
R & D Manager

18 October 2011





