

Maintenance History

VC-999 RS-420 ROLLSTOCK

Description:	VC-999 RS-420 ROLLSTOCK	Reference:	PROE00051
Manufacturer:	VC-999	Serial No.:	RS42003117285
Model No:	RS-420	Asset No:	

Entry Date:	03/02/2007
Entry Title:	Standard Work Order-0702-1459 - ROLLSTOCK LOCKING UP
Entry Details:	[Meter: 0] [Schedule Start: =2/6/2007 6:00 AM] [Schedule End: =2/6/2007 9:00 AM] [Date Completed: =2/6/2007] [Down Time: = Hours: 0 Minutes: 0]

Entry Date:	08/03/2007
Entry Title:	(Planned Maintenance-0703-1552) VC-999 ROLLSTOCK PACKAGING (VC-900003) Planned Maintenance. Scheduled: Quarterly
Entry Details:	[Meter: =0] [Schedule Start: =3/30/2007 8:00 AM] [Schedule End: =3/30/2007 5:00 PM] [Date Completed: =3/8/2007] LABOR: GREG BOUNDS, MECHANIC Hours Worked: 0 TOTAL LABOR: \$0.00

Entry Date:	26/04/2007
Entry Title:	(Standard Work Order-0704-2082) RS-420
Entry Details:	[Schedule Start: =4/26/2007 8:00 AM] [Schedule End: =4/26/2007 5:00 PM] [Date Completed: =4/26/2007] LABOR: JAY STANDAGE, TECHNICAL SERVICE Hours Worked: 1 TOTAL LABOR: \$0.00

Entry Date:	10/05/2007
Entry Title:	(Standard Work Order-0705-2212) RS420

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	[Schedule Start: =5/15/2007 8:00 AM] [Schedule End: =5/15/2007 5:00 PM] [Date Completed: =5/10/2007] PARTS USED: Qty Used: 1, Part No: TRIM, REVOLVING AUTO TRIM, Unit Cost: TOTAL PARTS COST: \$0.00 LABOR: JAY STANDAGE, TECHNICAL SERVICE Hours Worked: 16 TOTAL LABOR: \$0.00
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Entry Date:	18/05/2007
Entry Title:	(Standard Work Order-0705-2281) REPAIR CHAIN ON RS-420
Entry Details:	[Schedule Start: =5/18/2007 8:00 AM] [Schedule End: =5/18/2007 5:00 PM] [Date Completed: =5/18/2007] PARTS USED: Qty Used: 13, Part No: FIR451778, REP GRIPPER, Unit Cost: \$3.98 TOTAL PARTS COST: \$51.74 LABOR: IURII, MAINTENANCE Hours Worked: 3 TOTAL LABOR: \$0.00

Entry Date:	07/06/2007
Entry Title:	(Standard Work Order-0706-2374) RS 420 ROLLSTOCK ROOM 102
Entry Details:	[Meter: =0] [Schedule Start: =6/7/2007 8:00 AM] [Schedule End: =6/7/2007 5:00 PM] [Date Completed: =6/7/2007] LABOR: IURII, MAINTENANCE Hours Worked: 6 TOTAL LABOR: \$0.00

Entry Date:	07/09/2007
Entry Title:	(Planned Maintenance-0704-1883) VC-999 ROLLSTOCK PACKAGING (VC-900003) Planned Maintenance. Scheduled: Quarterly

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	[Meter: =0] [Schedule Start: =9/8/2007 8:00 AM] [Schedule End: =9/8/2007 5:00 PM] [Date Completed: =9/7/2007] LABOR: GREG BOUNDS, MECHANIC Hours Worked: 0 MIKE HUTHMANN, SERVICE TECH Hours Worked: 0 TOTAL LABOR: \$0.00
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Entry Date:	26/10/2007
Entry Title:	(Standard Work Order-0710-3735) RS 420 VAC PUMP
Entry Details:	[Meter: =0] [Schedule Start: =10/26/2007 8:00 AM] [Schedule End: =10/26/2007 5:00 PM] [Date Completed: =10/26/2007] [Down Time: = Hours: 12 Minutes: 0] - PUMP WAS OPENED FROM AIR FILTER SIDE, CLEANED OUT AND PUT BACK TOGETHER WITH THE SAME SEALS. - NO NEW AIR FILTERS WERE INSTALLED. - PUMP FLUSHED ABOUT 4 TIMES, AT END CLEAR OIL RUNNING SOME AIR BUBBLES, MAYBE PULLING SOME AIR. - ALL SEASON PETRO CANADA OIL USED. - NEW SEALS ORDERED WHEN DOWN TIME AVAILABLE SEALS WILL BE REPLACED AS WELL AS FILTERS - ALL DAY PROJECT WITH 2 MEN LABOR: IURII, MAINTENANCE Hours Worked: 0 TOTAL LABOR: \$0.00

Entry Date:	16/11/2007
Entry Title:	(Standard Work Order-0711-3797) RS 420 HEATING PLATE FORMING STATION

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	[Meter: =0] [Schedule Start: =11/16/2007 8:00 AM] [Schedule End: =11/16/2007 5:00 PM] [Date Completed: =11/16/2007] The new plate was installed. The way the packages were forming and where the heat problem was Yuri from VC 999 said the back screws were probably loose and that the plate should still be good. Old plate is upstairs in storage. LABOR: IURII, MAINTENANCE Hours Worked: 0 OUTSIDE CONTRACTOR, Hours Worked: 0 TOTAL LABOR: \$0.00
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Entry Date:	17/11/2007
Entry Title:	(Standard Work Order-0711-3798) K1, BOTTOM SPRINGS
Entry Details:	[Meter: =0] [Schedule Start: =11/16/2007 8:00 AM] [Schedule End: =11/16/2007 5:00 PM] [Date Completed: =11/17/2007] [Down Time: = Hours: 3 Minutes: 30] YURI FROM VC 999 WAS IN TO REPLACE THIS SRING. REPLACED WAS ONLY THE LEFT HAND SPRING. RIGHT HAND SPRING WAS STILL IN GOOD CONDITION. LABOR: OUTSIDE CONTRACTOR, Hours Worked: 0 TOTAL LABOR: \$0.00

Entry Date:	04/12/2007
Entry Title:	(Standard Work Order-0712-3828) AIR PRESSURE GUAGE VC999 RS420
Entry Details:	[Meter: =0] [Schedule Start: =12/8/2007 8:00 AM] [Schedule End: =12/8/2007 5:00 PM] [Date Completed: =12/4/2007] REPLACED WITH NEW ONE. LABOR: CARSTEN NOSSACK, PROCESSING Hours Worked: 0 TOTAL LABOR: \$0.00

Entry Date:	13/10/2008
Entry Title:	Sealing Chamber

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	<p>Bolts for the lift of the sealing chamber came loose.</p> <p>Fitted aghain after a groosome 1 hour lying under machine and streaching.</p> <p>Not the easiest place to get access.</p>
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Entry Date:	28/04/2009
Entry Title:	FORMING STATION, E6 FUSE
Entry Details:	<p>FUSE E6 KEPT POPING OR BLOWING.</p> <p>CHECKED AMP OF SSR-1 AND SSR-2 IN THE MORNING.</p> <p>PULLING 6 AMP</p> <p>ACTUAL PROBLEM WAS THE WIRING FOR THE HEATER ELEMENTS. THE WIRING WAS BURNT THROUGH, CREATING SPARKS AND BLOWING THE FUSE. HEATING PLATE REMOVED AND SPARE FROM UPSTAIRS PARTS ROOM WAS INSTALLED.</p> <p>NEW HEATING ELEMENTS WERE ORDERED AND WILL BE INSTALLED. HEATING PLATE PUT BACK INTO STORAGE.</p>

Entry Date:	26/06/2009
Entry Title:	MAIN DRIVE GEAR BOX
Entry Details:	<p>MAIN DRIVER GEAR BOX REPLAICED,</p> <p>TYPE: MORSE RAIDER (EMERSON POWER TRANSMISSION)</p>

Entry Date:	03/06/2010
Entry Title:	(Standard Work Order-1005-5699) bottom seal tention springs stucking, not moving transport chain, many clamps are not opening
Entry Details:	<p>[Schedule Start: =6/1/2010 8:00 AM]</p> <p>[Schedule End: =6/2/2010 5:00 PM]</p> <p>[Date Completed: =6/3/2010]</p> <p>straightened seal plate guides this was the cause of the damage to clips juan will replace broken clips and straighten bent ones in the morning</p> <p>LABOR:</p> <p>Chris Schultheis, Maintenance Hours Worked: 1</p> <p>Juan Auguis, Maintenance Hours Worked: 0</p> <p>TOTAL LABOR: \$25.00</p>

Entry Date:	15/06/2010
Entry Title:	(Standard Work Order-1005-5687) check sides of conveyor belt for wear

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	[Meter: =0] [Schedule Start: =6/23/2010 7:00 AM] [Schedule End: =6/25/2010 4:00 PM] [Date Completed: =6/15/2010] need to heat with torch and burn back frey frey gone but belt still has flakeing LABOR: CARSTEN NOSSACK, PROCESSING Hours Worked: 1 Chris Schultheis, Maintenance Hours Worked: 1 TOTAL LABOR: \$50.00
Entry Date:	15/06/2010
Entry Title:	(Standard Work Order-1005-5687) check sides of conveyor belt for wear
Entry Details:	[Meter: =0] [Schedule Start: =5/26/2010 7:00 AM] [Schedule End: =5/27/2010 4:00 PM] [Date Completed: =6/15/2010] straightened 36 pieces bended s/s sticks
Entry Date:	25/06/2010
Entry Title:	(Standard Work Order-1006-5765) Infeed a lot of trouble, system need work Cain is very bad, need a new one
Entry Details:	[Schedule Start: =6/24/2010 8:00 AM] [Schedule End: =6/24/2010 5:00 PM] [Date Completed: =6/25/2010] requires parts roller bushings will order PARTS USED: Qty Used: 2, Part No: RSAR60098, BUSHING ROLLER, Unit Cost: \$9.95 TOTAL PARTS COST: \$19.90 LABOR: Chris Schultheis, Maintenance Hours Worked: 1 IURII, MAINTENANCE Hours Worked: 0 TOTAL LABOR: \$25.00
Entry Date:	29/06/2010
Entry Title:	(Standard Work Order-1006-5796) In Slicingroom #102 the airhose is leaking on the wall by the shut off

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	[Schedule Start: =6/30/2010 8:00 AM] [Schedule End: =6/30/2010 5:00 PM] [Date Completed: =6/29/2010] replaced fittings LABOR: Juan Auguis, Maintenance Hours Worked: 1 TOTAL LABOR: \$25.00
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Entry Date:	30/06/2010
Entry Title:	(Standard Work Order-1006-5800) RS 420 VACUUM PUMP LEAKED OIL AFTER RUN FOR LONG DAY
Entry Details:	[Schedule Start: =6/29/2010 8:00 AM] [Schedule End: =6/29/2010 5:00 PM] [Date Completed: =6/30/2010] added oil to top up was a little leak unidentified location (may look at oil return line) LABOR: IURII, MAINTENANCE Hours Worked: 2 TOTAL LABOR: \$50.00

Entry Date:	15/07/2010
Entry Title:	(Standard Work Order-1006-5773) trim motor not working
Entry Details:	[Schedule Start: =7/15/2010 8:00 AM] [Schedule End: =7/15/2010 5:00 PM] [Date Completed: =7/15/2010] cleaned and replaced brushes LABOR: IURII, MAINTENANCE Hours Worked: 1 TOTAL LABOR: \$25.00

Entry Date:	17/08/2010
Entry Title:	(Standard Work Order-1008-5916) Sealing chamber lid ,there is a piece of white plastic which is missing glue, room # 102
Entry Details:	[Schedule Start: =14/08/2010 8:00 AM] [Schedule End: =14/08/2010 5:00 PM] [Date Completed: =17/08/2010] re attached magnet and plastic plate LABOR: IURII, MAINTENANCE Hours Worked: 1 TOTAL LABOR: \$25.00

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Date:	23/08/2010
Entry Title:	(Standard Work Order-1008-5932) RS420 cross cut blade not cutting straight
Entry Details:	<p>[Schedule Start: =8/19/2010 8:00 AM] [Schedule End: =8/20/2010 5:00 PM] [Date Completed: =8/23/2010] adjusted machine during overhaul</p> <p>LABOR: IURII, MAINTENANCE Hours Worked: 6 TOTAL LABOR: \$150.00</p>

Entry Date:	27/08/2010
Entry Title:	(Standard Work Order-1008-5947) RS 420 check vac oil level
Entry Details:	<p>[Schedule Start: =8/23/2010 8:00 AM] [Schedule End: =8/23/2010 5:00 PM] [Date Completed: =8/27/2010] oil level ok but vacuum is not good will check pump and connections next shift end getting price on pump rebuild kit</p> <p>LABOR: Chris Schultheis, Maintenance Hours Worked: 1 IURII, MAINTENANCE Hours Worked: 1 TOTAL LABOR: \$50.00</p>

Entry Date:	03/09/2010
Entry Title:	(Standard Work Order-1008-5962) RS420 Adjust forming station to have even seal and cut to advance
Entry Details:	<p>[Meter: =0] [Schedule Start: =8/30/2010 8:00 AM] [Schedule End: =8/30/2010 5:00 PM] [Date Completed: =9/3/2010] [Down Time: = Hours: 6 Minutes: 0] need to schedule, - Iurii made adjustment of forming station 1/2" to back side. Operation and packages look to be in good condition</p> <p>LABOR: IURII, MAINTENANCE Hours Worked: 0 TOTAL LABOR: \$0.00</p>

Entry Date:	23/09/2010
Entry Title:	(Standard Work Order-1009-6024) In # 102 by the RS 420 , the Top sealholder need new berrings

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	[Schedule Start: =9/19/2010 8:00 AM] [Schedule End: =9/19/2010 5:00 PM] [Date Completed: =9/23/2010] New bearings ordered rush from 2 locations (commercial solutions) (VC999 Usa) we will end up with spare set very rare bearing Installed new bearings (OK) LABOR: IURII, MAINTENANCE Hours Worked: 2 TOTAL LABOR: \$50.00
Entry Date:	23/09/2010
Entry Title:	(Standard Work Order-1009-6024) In # 102 by the RS 420 , the Top sealholder need new berrings
Entry Details:	[Meter: =0] [Schedule Start: =9/19/2010 8:00 AM] [Schedule End: =9/19/2010 5:00 PM] [Date Completed: =9/23/2010] New bearings ordered rush from 2 locations (commercial solutions) (VC999 Usa) we will end up with spare set very rare bearing received from vc9's Installed new bearings (OK) LABOR: IURII, MAINTENANCE Hours Worked: 2 TOTAL LABOR: \$50.00
Entry Date:	12/10/2010
Entry Title:	(Standard Work Order-1010-6083) In # 102 by the forming station need to be checked , it is not forming good and make a lot of noise
Entry Details:	[Schedule Start: =10/8/2010 8:00 AM] [Schedule End: =10/8/2010 5:00 PM] [Date Completed: =10/12/2010] checked all functions (OK) noise seems to be normal LABOR: IURII, MAINTENANCE Hours Worked: 1 TOTAL LABOR: \$25.00
Entry Date:	09/11/2010
Entry Title:	(Standard Work Order-1010-6087) In # 102 by the RS 420 the waterpipe for cooling water is leaking

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	[Schedule Start: =10/10/2010 8:00 AM] [Schedule End: =10/10/2010 5:00 PM] [Date Completed: =11/9/2010] Ordered Fittings FITTINGS READY FOR PICK UP we have the fittings waiting to schedule repair. INSTALLED NEW DRAIN LINE (OK) LABOR: IURII, MAINTENANCE Hours Worked: 1 TOTAL LABOR: \$25.00
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Entry Date:	22/11/2010
Entry Title:	(Standard Work Order-1011-6201) In # 102 by the rollstock machine, the motor cover is rusty
Entry Details:	[Schedule Start: =11/16/2010 8:00 AM] [Schedule End: =11/16/2010 5:00 PM] [Date Completed: =11/22/2010] requires new paint need to pick up approved paint to complete painted and allowed to dry (OK) LABOR: IURII, MAINTENANCE Hours Worked: 1 TOTAL LABOR: \$25.00

Entry Date:	24/11/2010
Entry Title:	(Standard Work Order-1011-6236) In # 102 the rotary knife from the Rollstockmachine RS 420 needs to be sharpened on 1x2, dull knife
Entry Details:	[Schedule Start: =11/22/2010 8:00 AM] [Schedule End: =11/22/2010 5:00 PM] [Date Completed: =11/24/2010] these blades were sharpened last week during maintenance will check to see if (OK) LABOR: IURII, MAINTENANCE Hours Worked: 1 TOTAL LABOR: \$25.00

Entry Date:	24/11/2010
Entry Title:	(Standard Work Order-1011-6248) RM# 102 RS420 Forming station
Entry Details:	[Schedule Start: =11/24/2010 8:00 AM] [Schedule End: =11/24/2010 5:00 PM] [Date Completed: =11/24/2010] parts have been ordered nov 18/10 PO#8336 Ordered on WO# 1011-6157

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Date:	29/11/2010
Entry Title:	(Standard Work Order-1011-6157) RM#102 RS 420 PARTS REQUIRED
Entry Details:	[Schedule Start: =11/2/2010 8:00 AM] [Schedule End: =11/2/2010 5:00 PM] [Date Completed: =11/29/2010] parts have been ordered

Entry Date:	18/01/2011
Entry Title:	(Standard Work Order-1101-6411) RM# 102 RS420
Entry Details:	[Schedule Start: =1/19/2011 8:00 AM] [Schedule End: =1/19/2011 5:00 PM] [Date Completed: =1/18/2011] replaced bolts made new thread remount frame (OK) LABOR: IURII, MAINTENANCE Hours Worked: 1 TOTAL LABOR: \$25.00

Entry Date:	18/02/2011
Entry Title:	(Standard Work Order-1102-6528) RM# 102 RS 420 Knife bearing
Entry Details:	[Schedule Start: =2/15/2011 8:00 AM] [Schedule End: =2/15/2011 5:00 PM] [Date Completed: =2/18/2011] parts have been ordered feb/ 11. replaced bearing with new (OK) PARTS USED: Qty Used: 1, Part No: 6004DDUC3+6, BEARING 6004, Unit Cost: TOTAL PARTS COST: \$0.00 LABOR: IURII, MAINTENANCE Hours Worked: 1 TOTAL LABOR: \$25.00

Entry Date:	24/02/2011
Entry Title:	(Standard Work Order-1102-6553) In # 102 by the RS420 the ink holder is broken

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	[Meter: =0] [Schedule Start: =2/24/2011 8:00 AM] [Schedule End: =2/24/2011 5:00 PM] [Date Completed: =2/24/2011] Drilled new holes and taped larger and fixed with SS counter sunk screw. Locked in place with Red Lock Tight Now very good LABOR: IURII, MAINTENANCE Hours Worked: 0 TOTAL LABOR: \$0.00
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Entry Date:	24/02/2011
Entry Title:	(Standard Work Order-1102-6544) RM# 102 RS 420 punch not working proper
Entry Details:	[Meter: =0] [Schedule Start: =2/18/2011 8:00 AM] [Schedule End: =2/18/2011 5:00 PM] [Date Completed: =2/24/2011] One punch not working proper, Disassembled and oiled / greased. Now working good in Maintenance, need to check in operation. LABOR: IURII, MAINTENANCE Hours Worked: 0 TOTAL LABOR: \$0.00

Entry Date:	10/03/2011
Entry Title:	(Standard Work Order-1102-6498) In # 102 RS420 the chain is not grabbing the seal
Entry Details:	[Schedule Start: =2/7/2011 8:00 AM] [Schedule End: =2/7/2011 5:00 PM] [Date Completed: =3/10/2011] this has several problems of stretched chain and worn gears sprockets. LABOR: Chris Schultheis, Maintenance Hours Worked: 1 TOTAL LABOR: \$25.00

Entry Date:	15/03/2011
Entry Title:	(Standard Work Order-1103-6589) In # 102 by the RS 420 the knob for the dates broke off

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	[Meter: =0] [Schedule Start: =3/4/2011 8:00 AM] [Schedule End: =3/4/2011 5:00 PM] [Date Completed: =3/15/2011] requires remake of knob mount assembly with bolt and nut. repair document on 1103-6606 (OK) complete.
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Entry Date:	15/03/2011
Entry Title:	(Standard Work Order-1103-6606) RM # 102 by the rollstock the date print broke off
Entry Details:	[Schedule Start: =3/15/2011 8:00 AM] [Schedule End: =3/15/2011 5:00 PM] [Date Completed: =3/15/2011] repaired broken bolt and handle with new bolt drilled (OK) LABOR: Chris Schultheis, Maintenance Hours Worked: 1 Maureen Peterson, Maintenance Hours Worked: 1 TOTAL LABOR: \$50.00

Entry Date:	15/03/2011
Entry Title:	(Standard Work Order-1103-6589) In # 102 by the RS 420 the knob for the dates broke off
Entry Details:	[Schedule Start: =3/4/2011 8:00 AM] [Schedule End: =3/4/2011 5:00 PM] [Date Completed: =3/15/2011] requires remake of knob mount assembly with bolt and nut. repair document on 1103-6606 (OK) complete.

Entry Date:	12/04/2011
Entry Title:	(Standard Work Order-1104-6702) RM # 102 RS 420 Cyrcular knife
Entry Details:	[Schedule Start: =08/04/2011 8:00 AM] [Schedule End: =08/04/2011 5:00 PM] [Date Completed: =12/04/2011] checked out bearing (OK) LABOR: Chris Schultheis, Maintenance Hours Worked: 1 Maureen Peterson, Maintenance Hours Worked: 1 TOTAL LABOR: \$50.00

Entry Date:	25/04/2011
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VC-999 RS-420 ROLLSTOCK

Entry Title:	(Safety - Safety Concern-1103-6638) Rm # 102 by the RS 420 Formingstation safty lid is broken
Entry Details:	[Schedule Start: =3/23/2011 8:00 AM] [Schedule End: =3/23/2011 5:00 PM] [Date Completed: =4/25/2011] parts pending, CLOSED AS PER CARSTEN (NEW MACHINE)

Entry Date:	25/04/2011
Entry Title:	(Standard Work Order-1103-6639) RM # 102 by RS 420 the chain is not gripping the seal
Entry Details:	[Schedule Start: =3/23/2011 8:00 AM] [Schedule End: =3/23/2011 5:00 PM] [Date Completed: =4/25/2011] inspection pending, CLOSED AS PER REPAIR AND OVERHAUL LIST (NEW MACHINE)

Entry Date:	25/04/2011
Entry Title:	(Safety - Safety Concern-1012-6326) In # 102 by the RS 420 safty lid filling station, the saeling station is broken
Entry Details:	[Schedule Start: =12/21/2010 8:00 AM] [Schedule End: =12/21/2010 5:00 PM] [Date Completed: =4/25/2011] will remake new lid from plastic. THIS CRACK IS NOT FULLY BROKEN (ok) CLOSED AS PER CARSTEN (NEW MACHINE!)

Entry Date:	12/05/2011
Entry Title:	(Standard Work Order-1105-6783) RM # 102 RS 420 Trim remover are not working
Entry Details:	[Schedule Start: =5/12/2011 8:00 AM] [Schedule End: =5/12/2011 5:00 PM] [Date Completed: =5/12/2011] REPLACED BRUSH ON RS SIDE OF MOTOR (OK) PARTS USED: Qty Used: 1, Part No: BP5060BD02SP, MOTOR BRUSHES, Unit Cost: \$34.25 TOTAL PARTS COST: \$34.25 LABOR: Chris Schultheis, Maintenance Hours Worked: 1 TOTAL LABOR: \$25.00

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VC-999 RS-420 ROLLSTOCK

Entry Date:	09/06/2011
Entry Title:	(Standard Work Order-1106-6835) RM # 102, RS 420 by the trimcatcher is a screw missing
Entry Details:	<p>[Meter: =0] [Schedule Start: =6/10/2011 8:00 AM] [Schedule End: =6/10/2011 5:00 PM] [Date Completed: =6/9/2011] [Down Time: = Hours: 0 Minutes: 15] Removed bottom bracket from the motor to better get at the missing screw. The Bracket was not used at all. Replaced screw with new and filled with Medium Lock Tight, allso put lock tight on other side screw (towards end wall) All good</p> <p>LABOR: CARSTEN NOSSACK, PROCESSING Hours Worked: 0 TOTAL LABOR: \$0.00</p>

Entry Date:	17/06/2011
Entry Title:	(Safety - Safety Hazard-1105-6796) RM # 105 the cyrcular knife from the rollstock RS 420 need a storage
Entry Details:	<p>[Meter: =0] [Schedule Start: =5/18/2011 8:00 AM] [Schedule End: =5/18/2011 5:00 PM] [Date Completed: =6/17/2011] Made holders</p> <p>LABOR: RAY KIKSTRA, Maintenance Hours Worked: 0 TOTAL LABOR: \$0.00</p>

Entry Date:	27/07/2011
Entry Title:	(Standard Work Order-1107-6915) RM # 102 RS 420 Safty Magnet broke off the lid at the filling station
Entry Details:	<p>[Schedule Start: =7/20/2011 8:00 AM] [Schedule End: =7/20/2011 5:00 PM] [Date Completed: =7/27/2011] after 3 pm july 19 installed and repair broken plastic piece and secured safety sensor magnet test all functions (OK)</p> <p>LABOR: RAY KIKSTRA, Maintenance Hours Worked: 2 TOTAL LABOR: \$50.00</p>

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VC-999 RS-420 ROLLSTOCK

Entry Date:	11/08/2011
Entry Title:	(Standard Work Order-1012-6286) RM# 102 RS 420 Drive Gear
Entry Details:	<p>[Schedule Start: =12/7/2010 8:00 AM] [Schedule End: =12/7/2010 5:00 PM] [Date Completed: =8/11/2011] ordered partnov 17/10. PARTS ARRIVED WILL SCHEDULE. attempt to install new part #FTRR60399 would not fit dec 3/10. check and cross part with MFG should be right part talk to Yuri from VC9's spoke with MFG they say the part has tighter tolerance but should fit to force it a bit. or use spreader tool.</p> <p>Part ordered does not fit. We will run slow and not fix this as we will be removing this machine within the next 4 weeks</p> <p>Letter was written to Supplier requesting action advised with a proper useful and cost effective sollution which will not create long term problems. (Carsten, Dec 23,2010)</p> <p>LABOR: CARSTEN NOSSACK, PROCESSING Hours Worked: 0 TOTAL LABOR: \$0.00</p>

Entry Date:	11/08/2011
Entry Title:	(Standard Work Order-1105-6785) RM # 102 RS 420 Bottomseal tension is broken
Entry Details:	<p>[Schedule Start: =5/12/2011 8:00 AM] [Schedule End: =5/12/2011 5:00 PM] [Date Completed: =8/11/2011] THIS machine is being replaced within the next 4 weeks.</p> <p>This issue will not be fix.</p> <p>LABOR: CARSTEN NOSSACK, PROCESSING Hours Worked: 0 TOTAL LABOR: \$0.00</p>

Entry Date:	15/02/2012
Entry Title:	(Standard Work Order-1202-7290) RM # 102 Rollstock machine R 245 Air leak at the crosscut

Maintenance History

VC-999 RS-420 ROLLSTOCK

Entry Details:	<p>[Schedule Start: =2/3/2012 8:00 AM] [Schedule End: =2/3/2012 5:00 PM] [Date Completed: =2/15/2012] -- found leak coming from breather (regulating pressure)) -- lillian says its not quite the same today will check on mon when gas is in use confirmed operations on monday found no leak (OK) LEAK IS COMING FROM BREATHER</p> <p>LABOR: Maureen Peterson, Maintenance Hours Worked: .5 TOTAL LABOR: \$12.50</p>
Entry Date:	19/03/2012
Entry Title:	(Standard Work Order-1203-7388) RM# 102 Rollstock R245 Vacuum Problems
Entry Details:	<p>[Schedule Start: =3/17/2012 8:00 AM] [Schedule End: =3/17/2012 5:00 PM] [Date Completed: =3/19/2012] remove 3" hose to vac pump and hard plumb to pump CONFIRM OPERATION ON MONDAY MAR 19</p>
Entry Date:	22/05/2013
Entry Title:	(Standard Work Order-1305-8253) RM # 106 Rollstockmachine, film storage rollers, one set ring is missing
Entry Details:	<p>[Meter: =0] [Schedule Start: =5/23/2013 8:00 AM] [Schedule End: =5/23/2013 5:00 PM] [Date Completed: =5/22/2013] [Down Time: = Hours: 0 Minutes: 10] installed a new set ring</p> <p>LABOR: HAGEN, Hours Worked: 0 TOTAL LABOR: \$0.00</p>