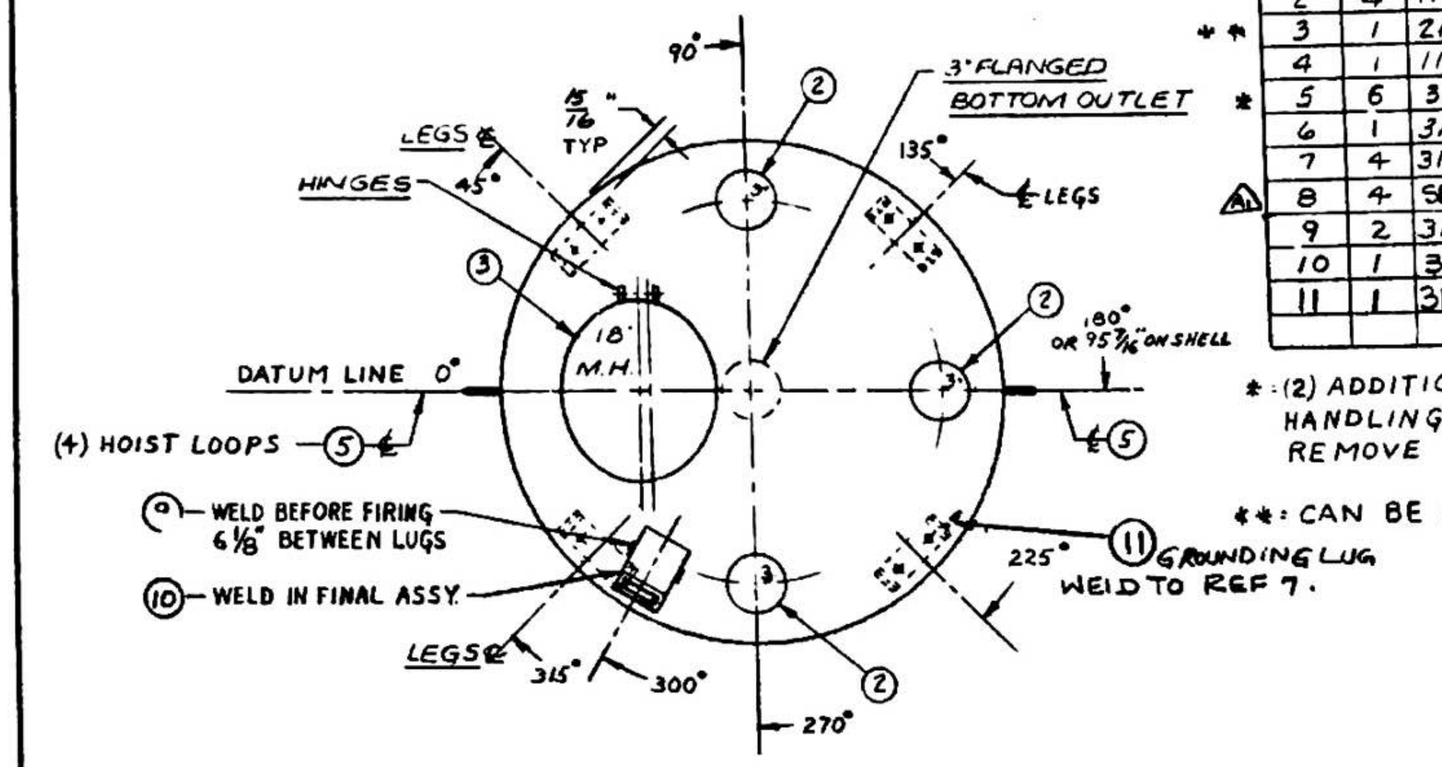
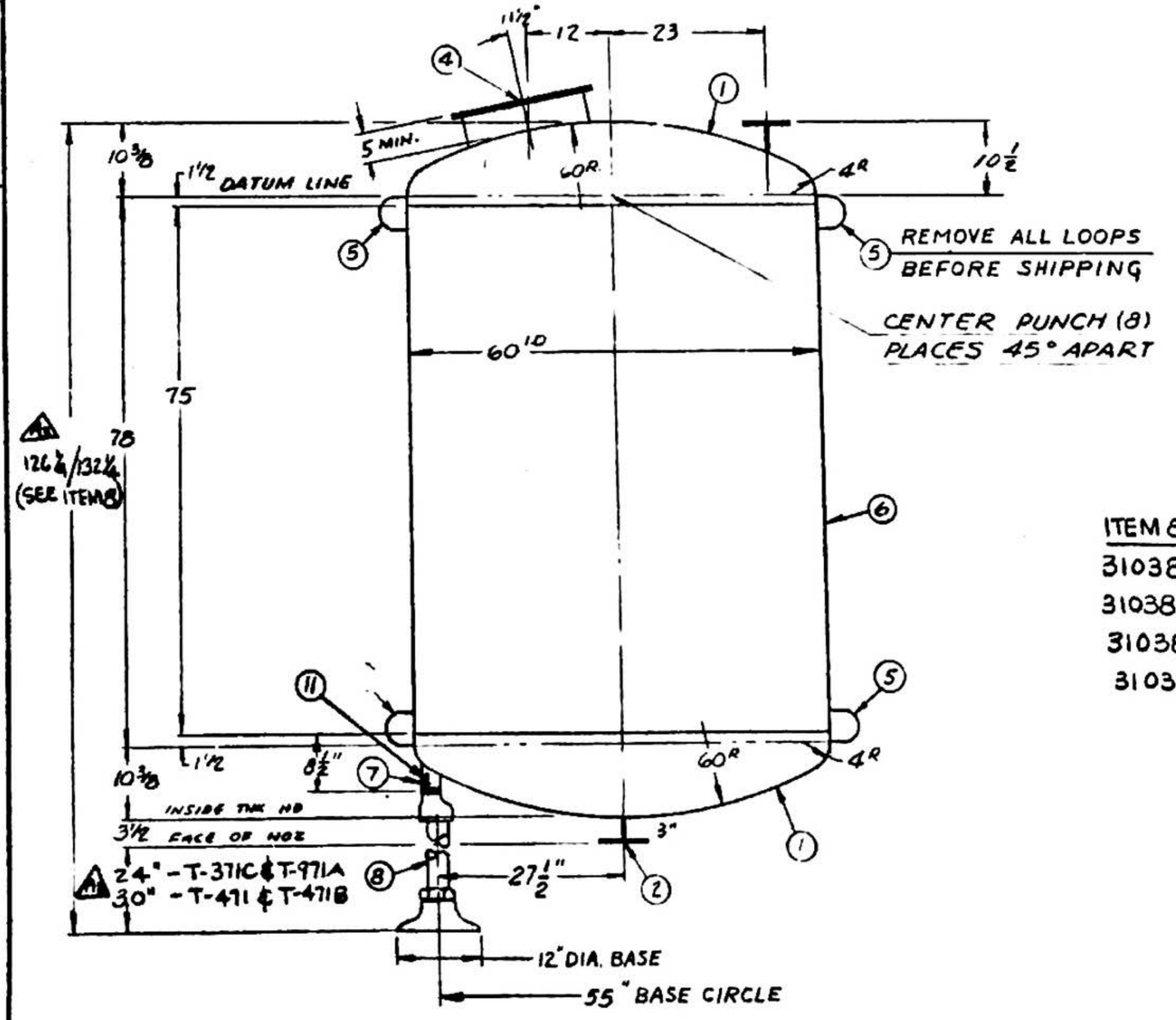
ITEM	QTY	PART NO	DWG NO.	DESCRIPTION
1	2	2107741	2107741	60" I.D. HEAD
2	4	1100303	1100303	3" FLG O. NOZ.
3	1	2104761	2104761	18" M.H. COLLAR ASSEMBLY
4	1	1121718	1120708	18" PLAIN G/S M.H. COVER ASSEMBLY
5	6	3133171	3133171	LIFTING LOOP
6	1	3148066	3133443	SHELL, TANK
7	4	3102865	3102865	SUPPORT ASSY, CHANNEL, 2 TAB
8	4	SEE BELOW	3103816	LEG ASSY, ADJ. 3"
9	2	3128901	3128901	SUPPORT, NAMEPLATE
10	1	3151236	3151236	NAMEPLATE ASSY, SPECIAL
11	1	3117776	3109206	LUG, 5"L, 3"x2"x 3/8" TH. W/ 5/8" HOLE

*: (2) ADDITIONAL LOOPS INCLUDED FOR HANDLING TANK HEADS (SHOP TO LOCATE) REMOVE COMPLETELY BEFORE FIRING

**: CAN BE MADE FROM 3121761





NOTES:

1. ALL NOZS TO BE CAPPED OR COVERED WITH PLYWOOD FOR SHIPMENT.
2. STAMP TAG ITEM ON TAG ATTACHED TO NAMEPLATE BRKT, CUSTOMER SPEC M-11.3.

ITEM & P/N	"R" ORDER	TAG ITEM
3103854	R285-0123	T-371C
3103857	R285-0124	T-471
3103857	R285-0125	T-471B
3103854	R285-0126	T-971A

BASE MATERIAL		
VESSEL	SA-285-GR B OR C	
JACKET		
SEALER		
THICKNESSES	VESSEL	JACKET
HD.-TOP/FRONT	.375 MIN CODE	
HD.-BOT./REAR	.375 MIN CODE	
SHELL	3/8	
SEALER		
DESIGN & INSPECTION		
SPECIFICATION	VESSEL	JACKET
ASME CODE DESIGN & STAMP	YES	
DESIGN PRESS. PSI	50 /FV	/
DESIGN TEMP °F.	450	
HYDRO TEST PSI	50	
RADIOGRAPH		

SEE OPERATING LIMITATIONS, INSTALLATIONS & MAINTENANCE INSTRUCTIONS

FOR INSTALLATION IN AREAS NOT SUBJECT TO WIND OR SEISMIC LOADS SPECIFIC GRAVITY OF CONTENTS NOT TO EXCEED 1.6

* WITH FULL VACUUM IN VESSEL

VESSEL FINISH & ACCESSORY MATL'S.	
VESSEL	5014/5014
ACCESSORIES	
PLUGS	TANTALUM
CEMENT	FURAN
GASKETS	CRT-AF
PAINT	EPOXY BLUE
OPTION 1, DATA SH. 185	
CAP RATED 1000 GAL	
CAP FULL 1110 GAL.	
WT UNJKTED 2565 LBS.	
WT. JKTED	
WT./ACC'S.	

REFERENCES
2109882
R284-0112
2107742
PROP. COOKE 212

TITLE: 1000 GAL (60 I.D. x 78 S.S.) GL. STL. CHEMSTOR - MOLDED CVEC-1000-50

CUSTOMER BURROUGHS WELLCOME
ADDRESS RESRCH TRI PK, NC
CONSIGNEE SAME
ADDRESS GREENVILLE, NC
CUST ORDER NO. E-56901

LTR	REVISION	APP	DATE
A	1) ITEM 8 WAS P/N 3103848		
	2) WAS 12" UNDER NOZ		
	3) WAS 114 1/4"	WC	10-85
B	REF 11 WAS AT 180°	WC	11-85

PFAUDLER
ROCHESTER, N.Y. A SOHIO CO.

FOR APPROVAL 11-1-85 W. CONDE'

SCALE 3/16" = 1'0"		NO. REQ'D.	4
DRAWN F.S.	DATE 10-23-85		
CHECKED W.C.	DATE 11-15-85	R285-0123-26	
APPROVED & CERTIFIED W. CONDE'	DATE 11-15-85	SHEET	OF

ALL TANK NOZZLES FURNISHED WITH DRILLING

SPLIT FLG. 150 LB. ANS

WORK FROM DIMENSIONS DO NOT SCALE

SEE PLAN VIEW FOR ORIENTATION

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